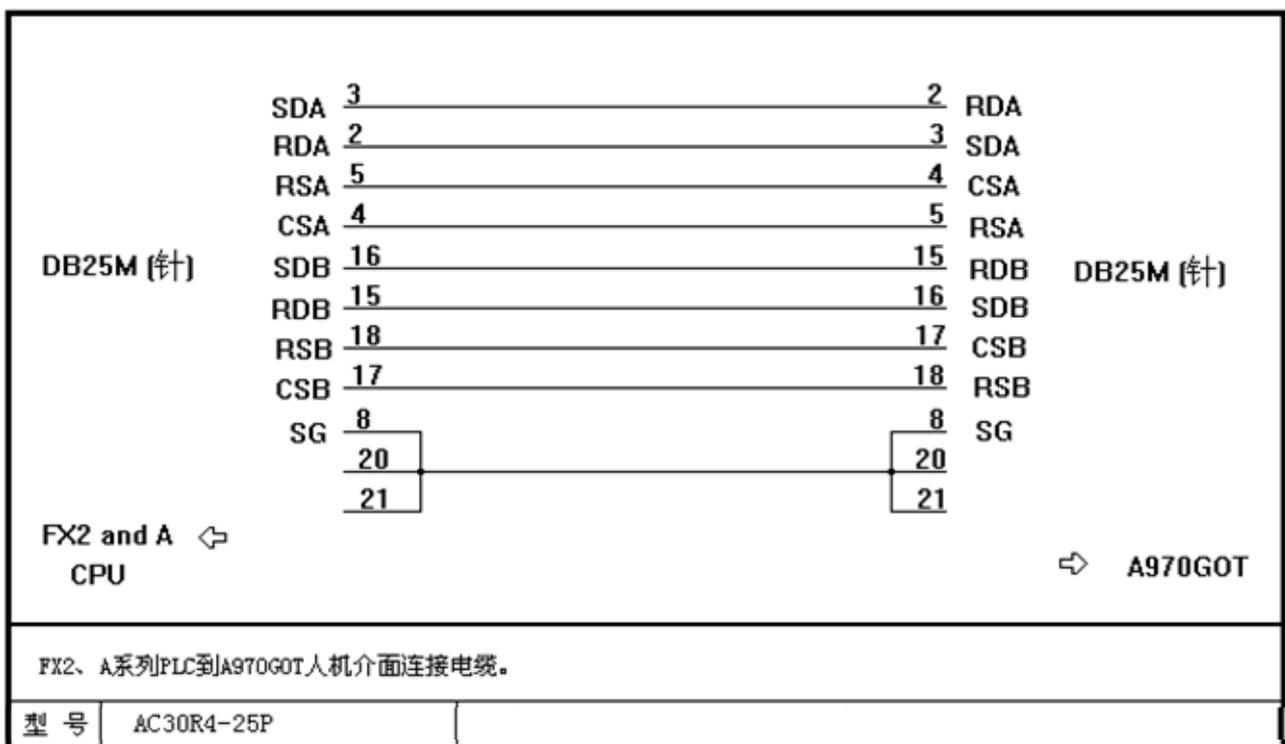
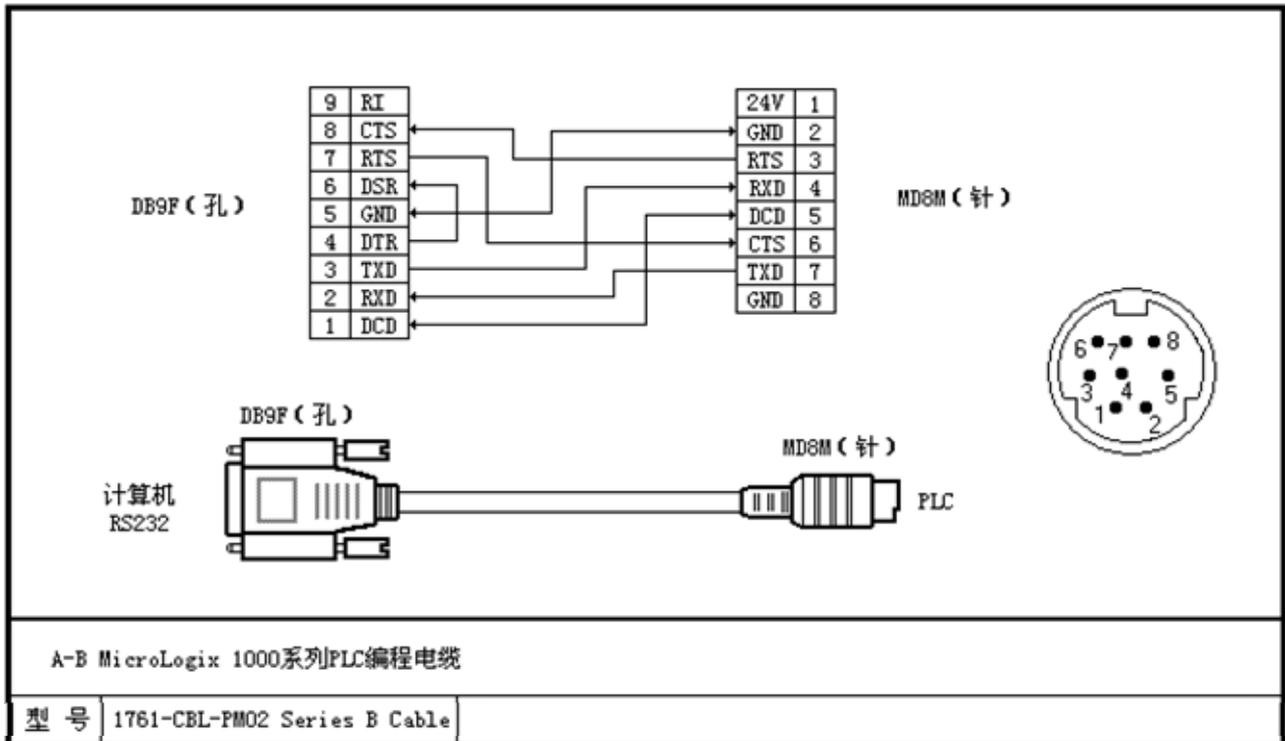
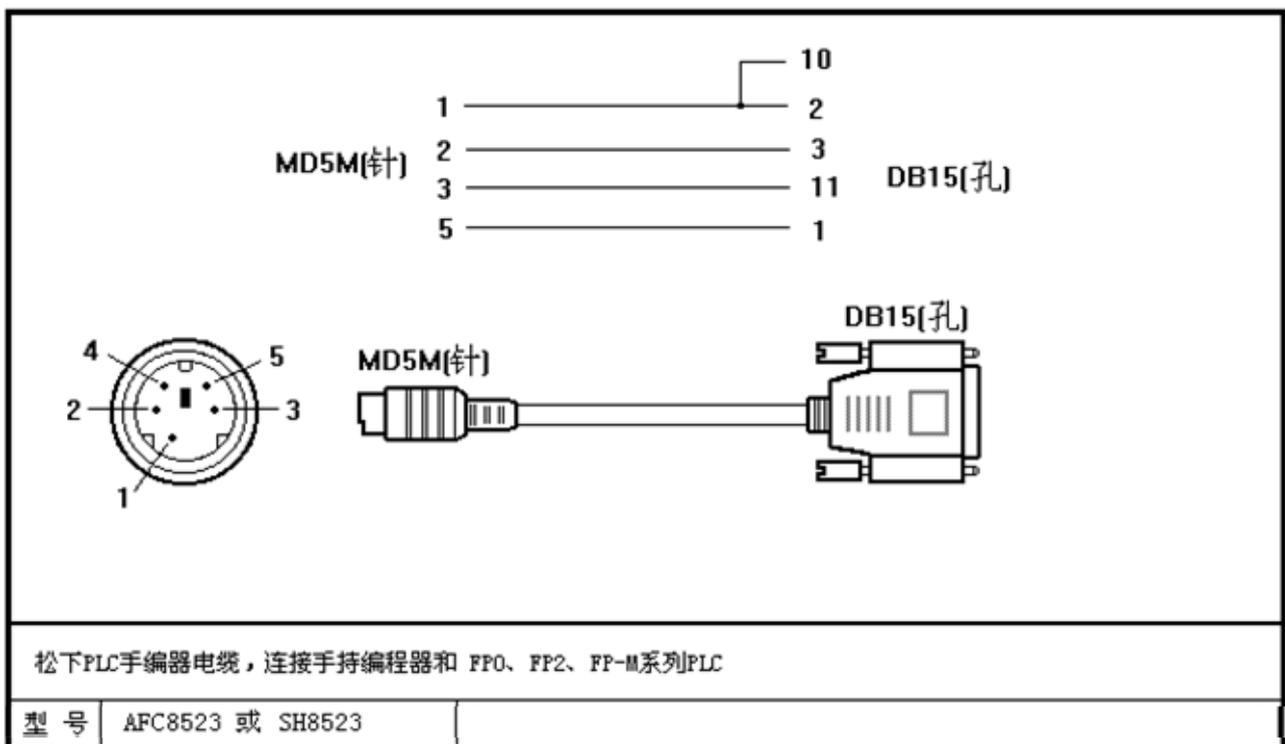
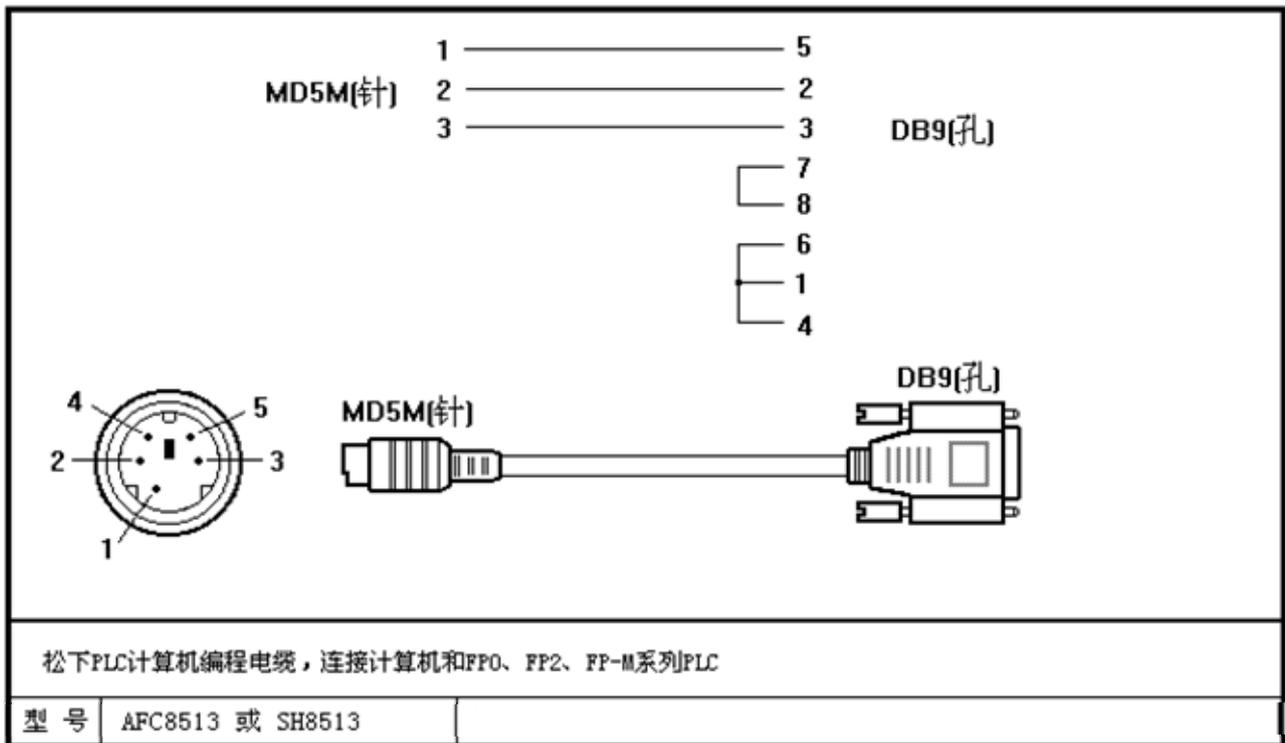
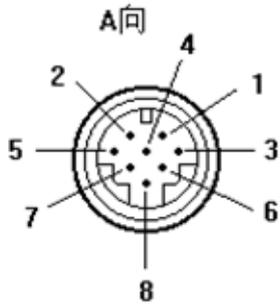
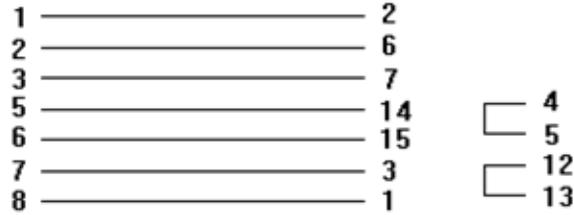


# PLC 电缆制作图





插头型号：HR212-10LP-8P



松下FP1系列PLC到AFP8550适配器或手持编程器连接电缆

型号 AFP1523 或 SH1523

DB15(孔)

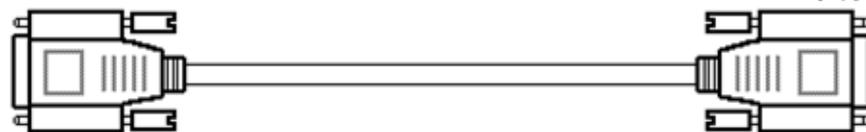
DB15(针)

DB15(孔)

DB15(针)

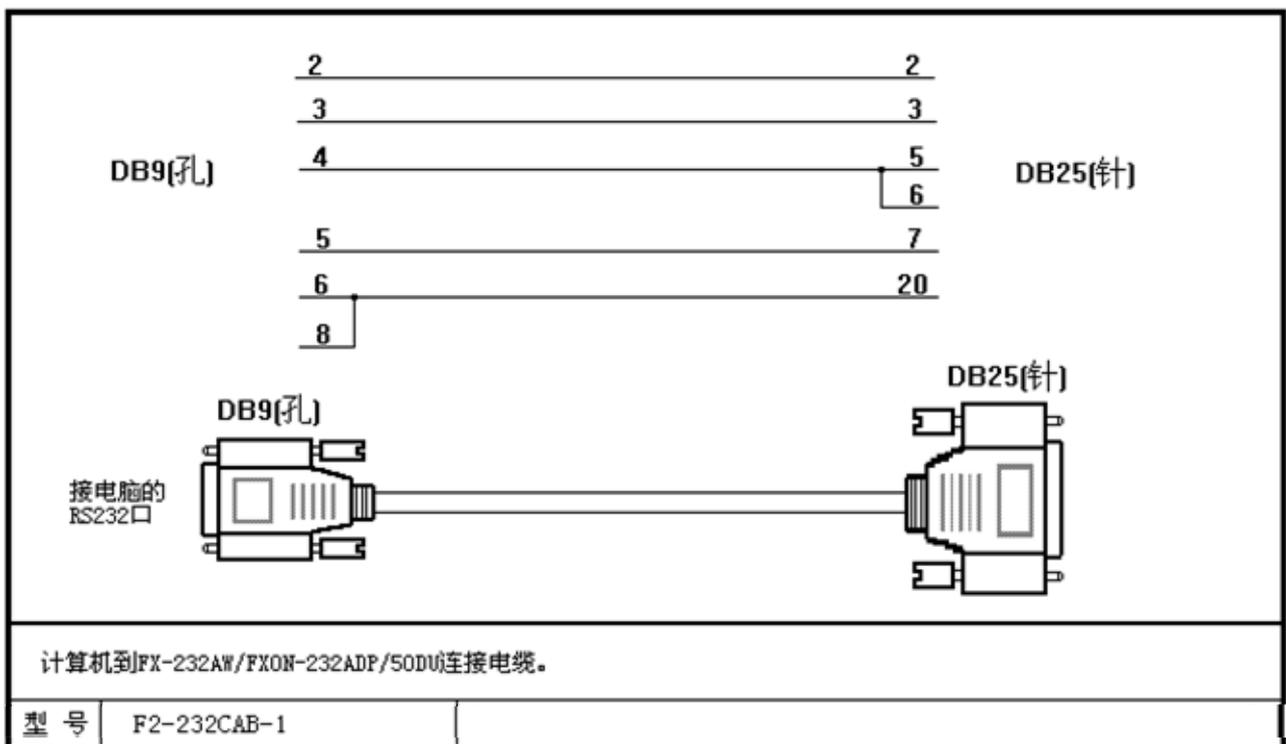
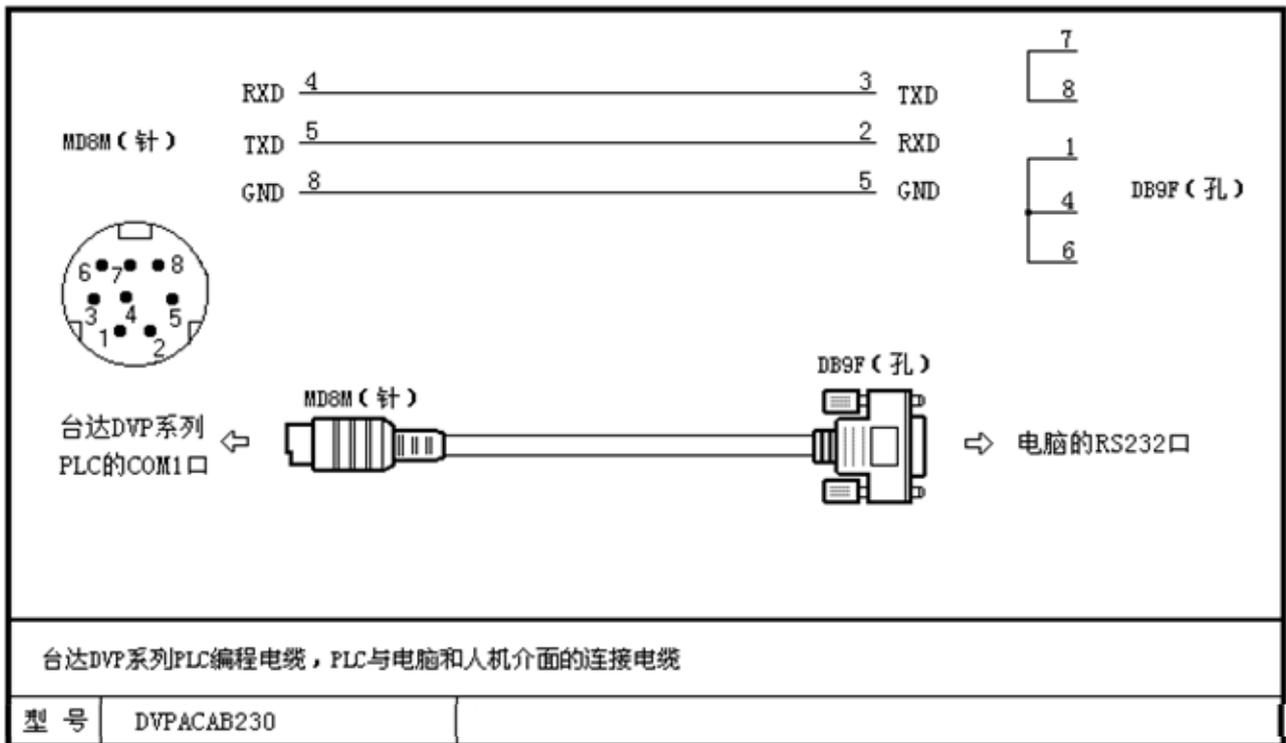
AFP8550

FP3  
FP5



松下FP3、FP5系列PLC到AFP8550适配器或手持编程器连接电缆

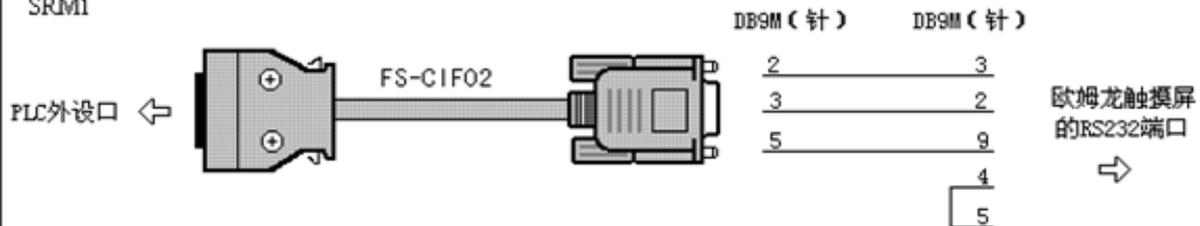
型号 AFP5523 或 SH5523



CQM1  
 CPM1  
 CPM1A  
 CPM2A  
 CPM2AH  
 C200HS  
 C200HX/HG/HE  
 SRM1

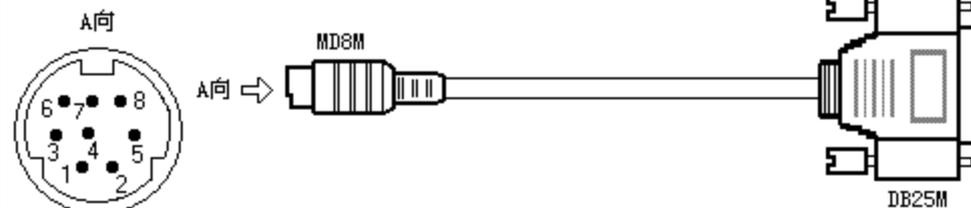
欧姆龙CQM1、CPM1、CPM1A、CPM2A、CPM2AH、C200HS、C200HX/HG/HE和SRM1系列PLC的外设口与欧姆龙触摸屏的RS232端口的连接需使用FS-CIF02编程电缆，在FS-CIF02的RS232插头和欧姆龙触摸屏的RS232端口之间需按下图自制一个转接头。

用户也可在购买FS-CIF02电缆时要求厂家做成直接连欧姆龙触摸屏的形式，这样一来就省去了自制转接头的麻烦。



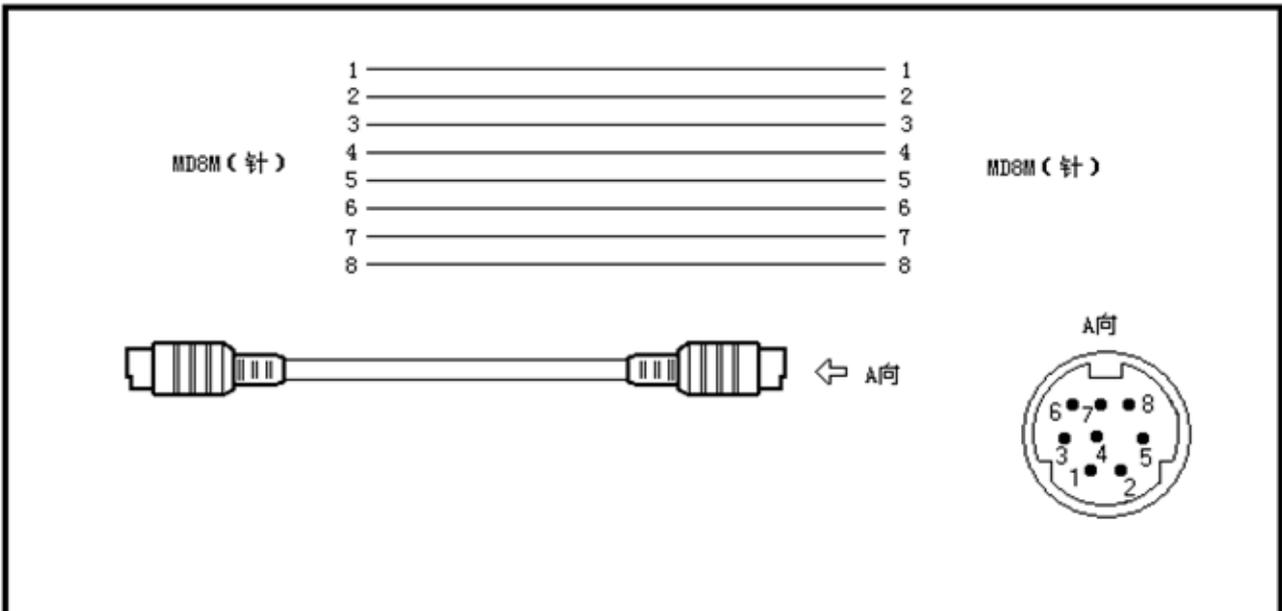
欧姆龙PLC的外设口与欧姆龙触摸屏的RS232端口的连接

型号 FS-CIF02-HMI



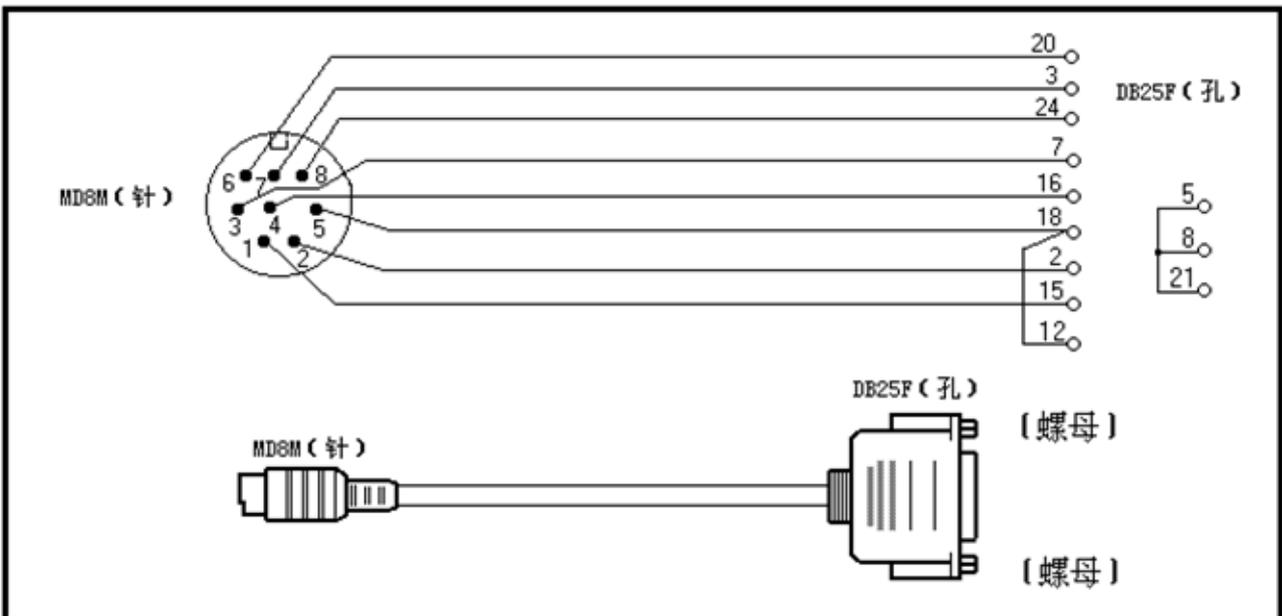
三菱 FX-20P-E 手持编程器到 FX2/FX2C 系列 PLC 连接电缆。

型号 FX-20P-CAB



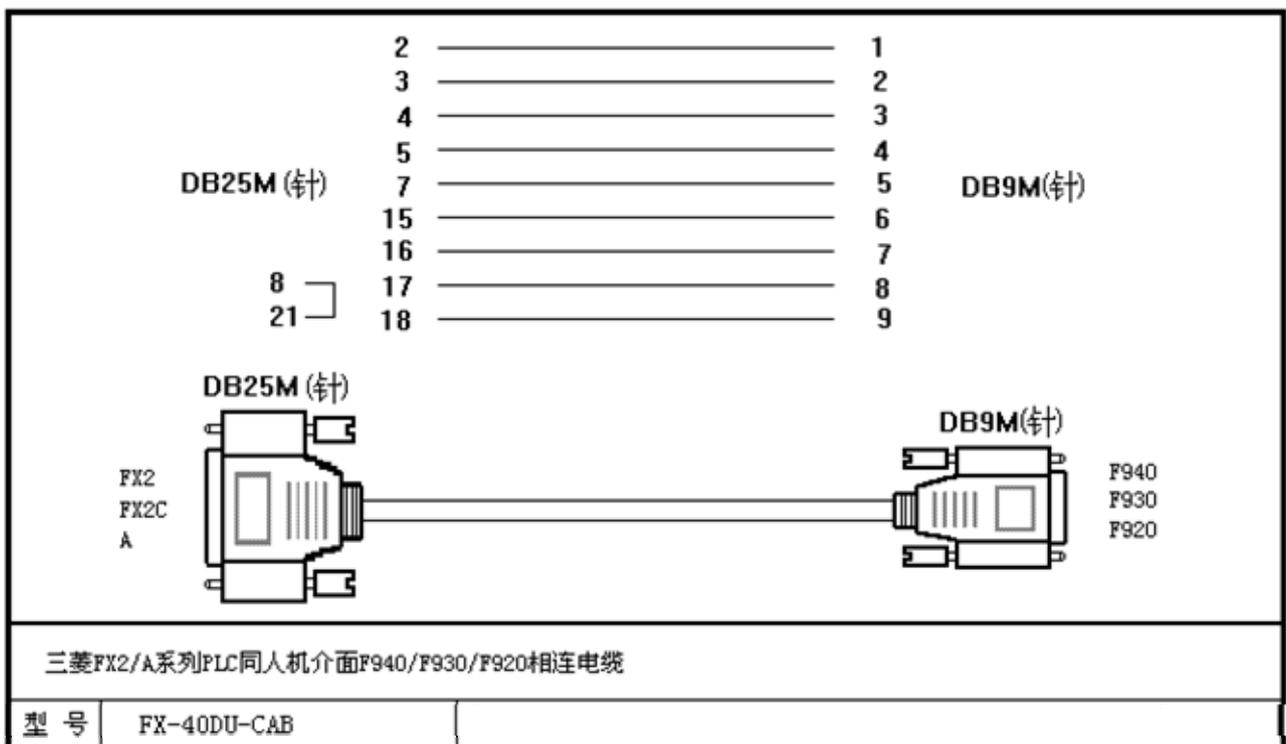
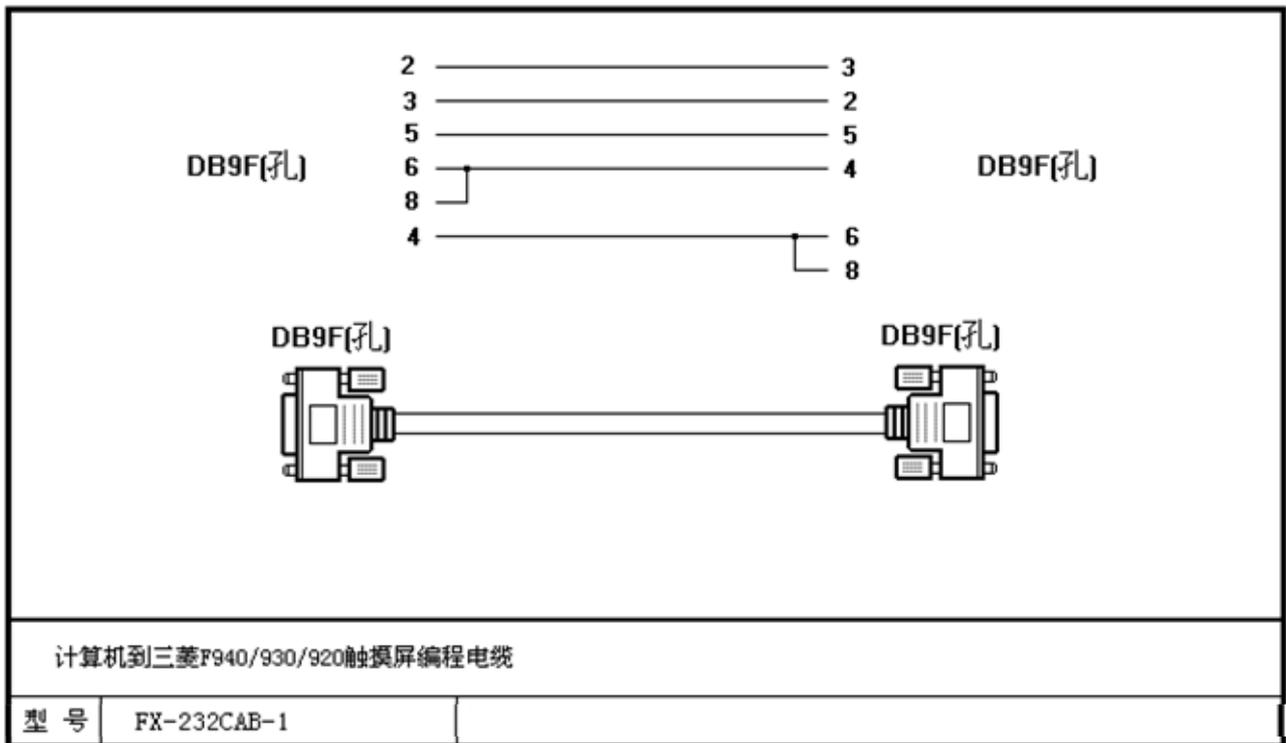
三菱 FX-20P-E 手持编程器到 FX0/FX2n/FX1n 等系列 PLC 连接电缆。

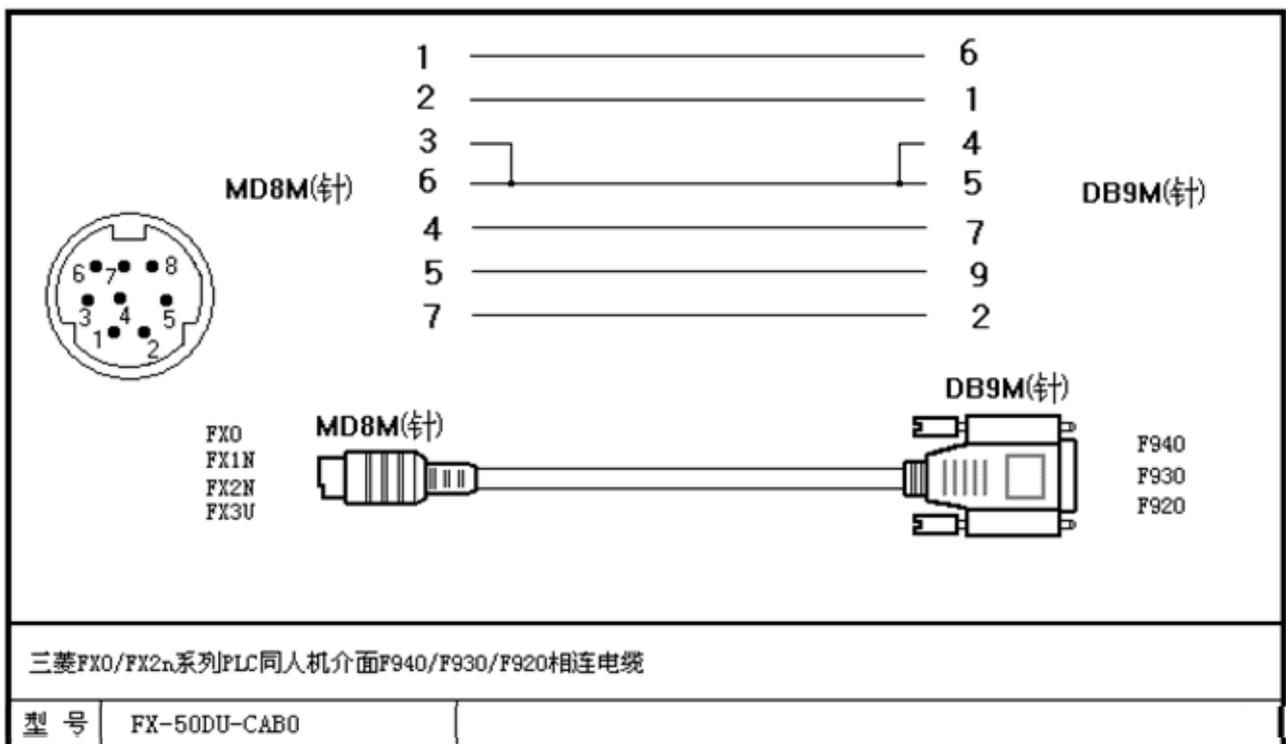
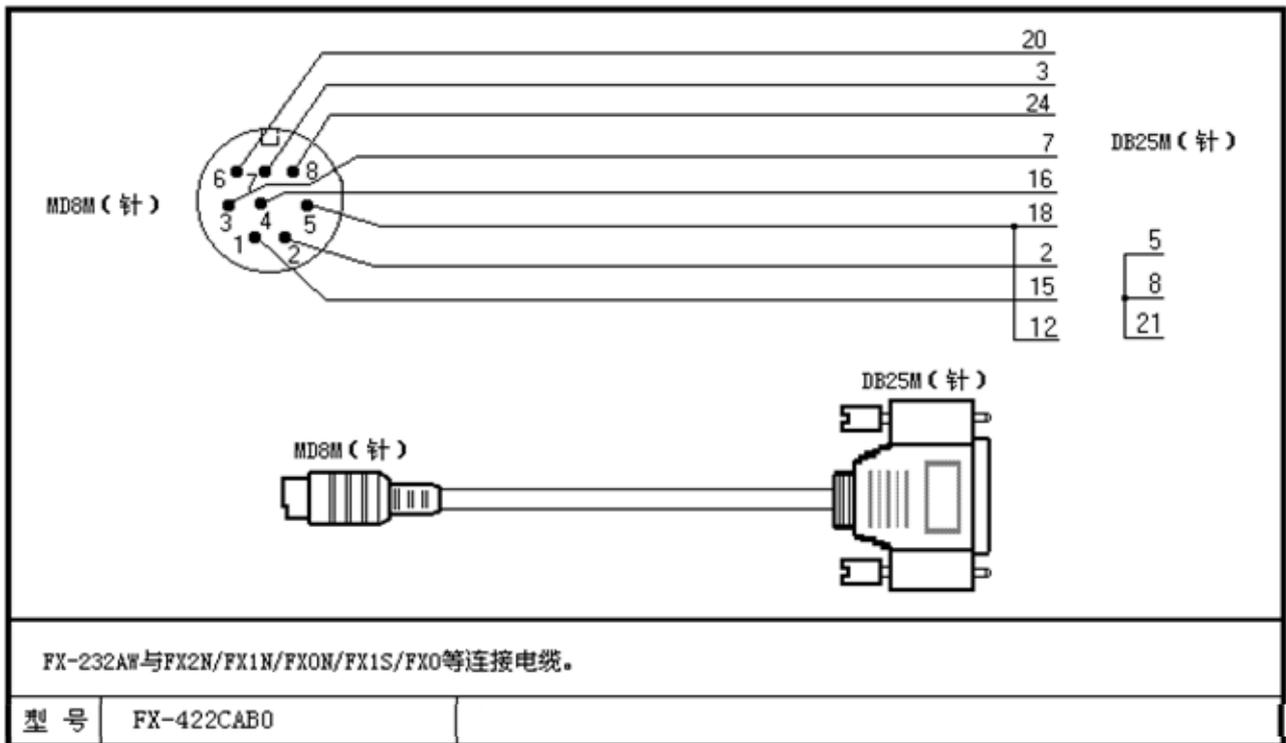
型号	FX-20P-CAB0
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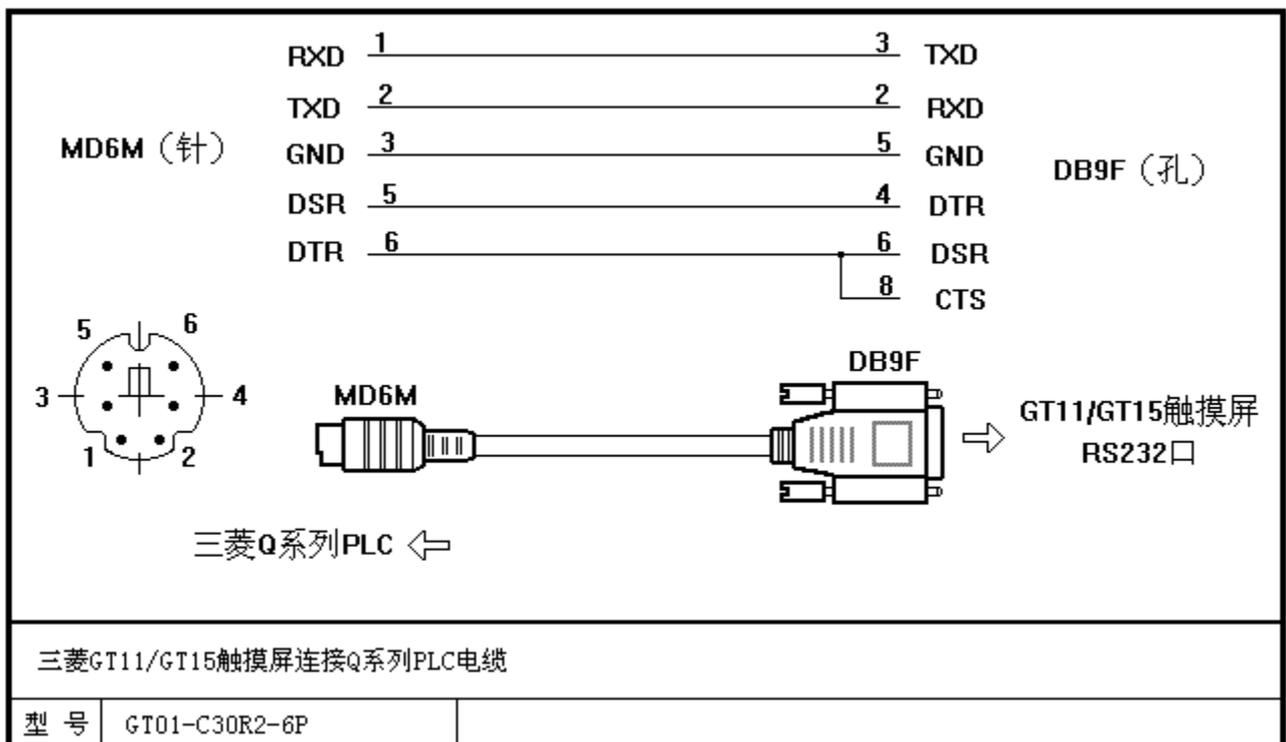
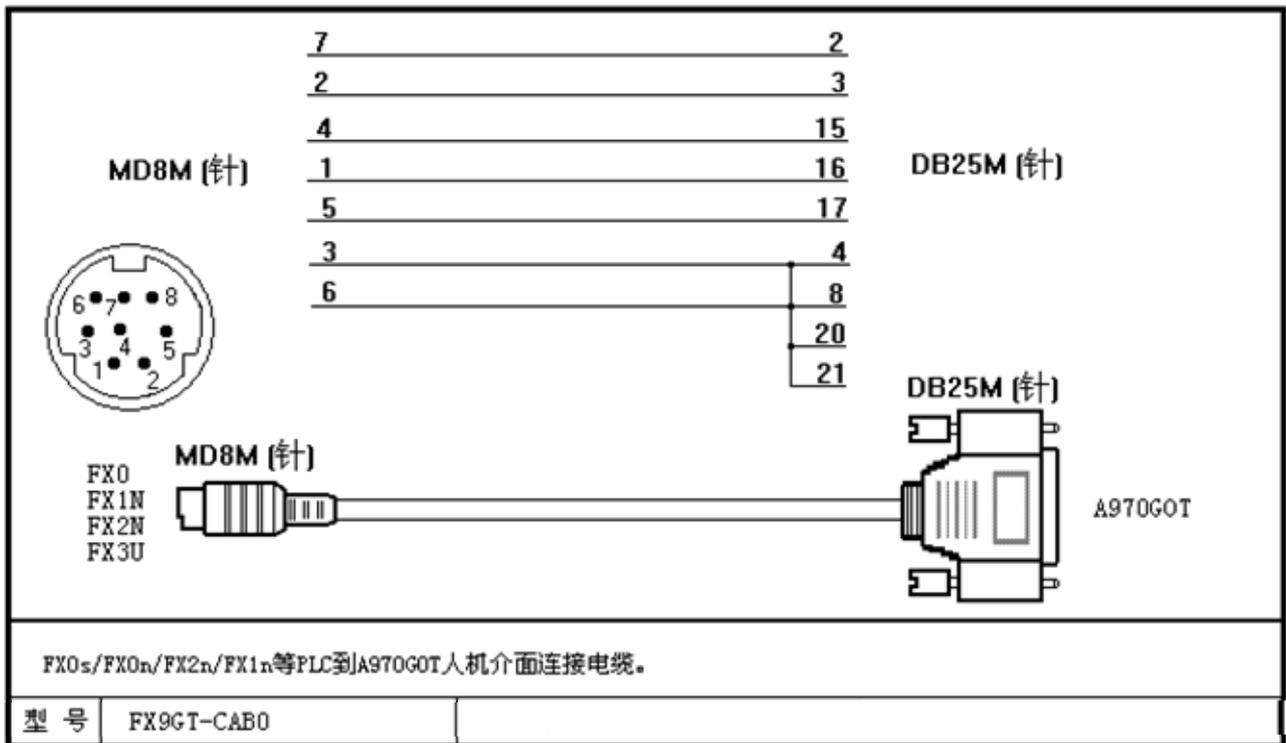


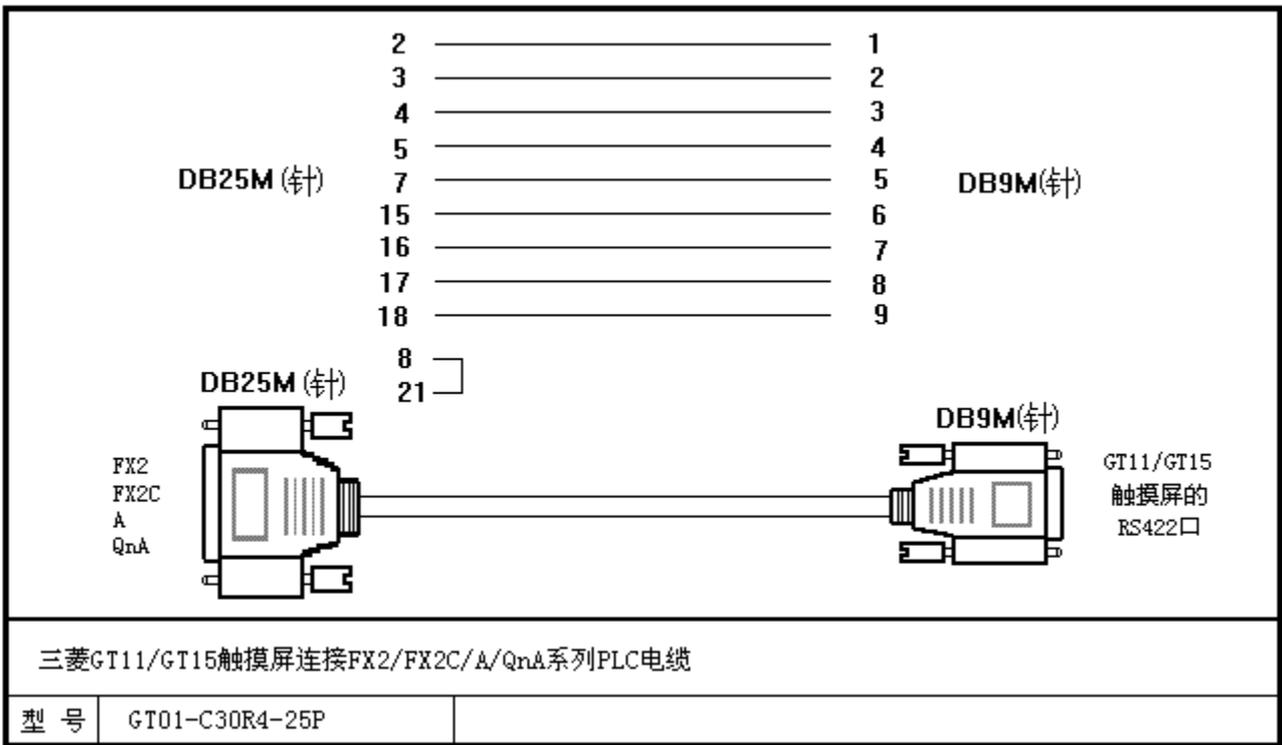
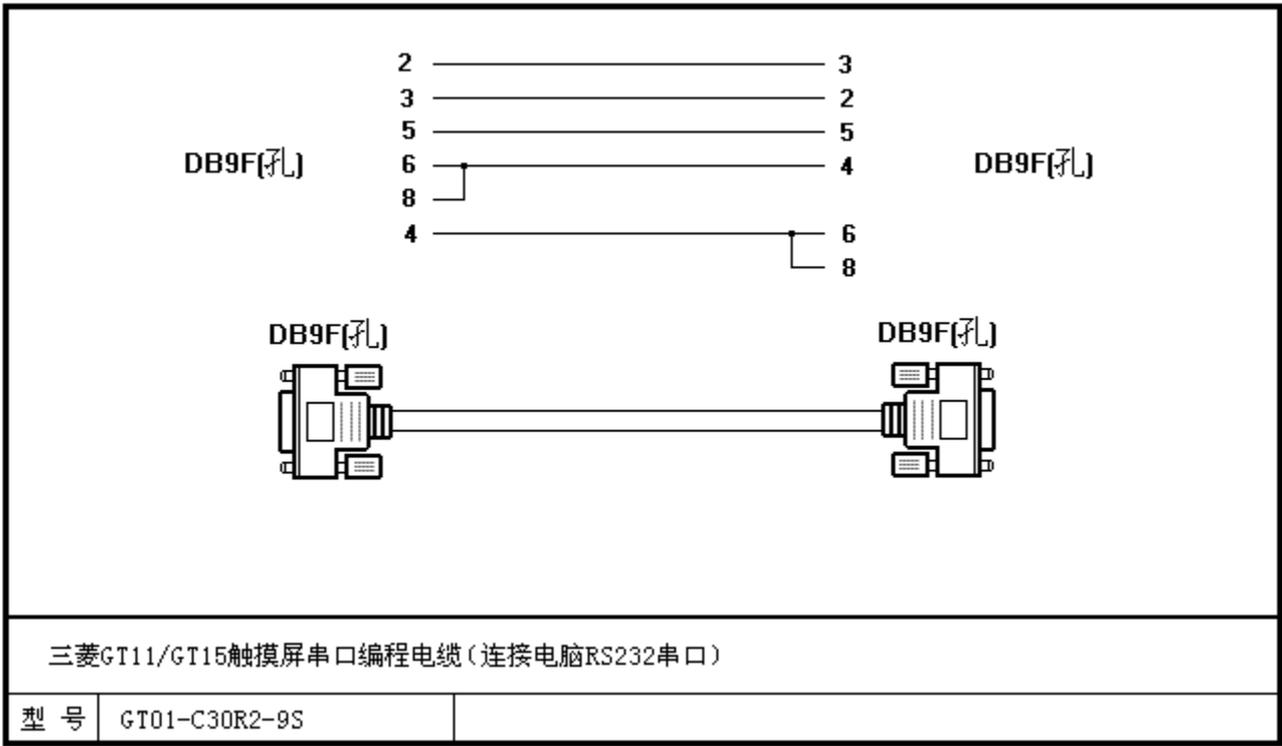
三菱FX0/FX2n/FX1n等系列PLC通用适配电缆。

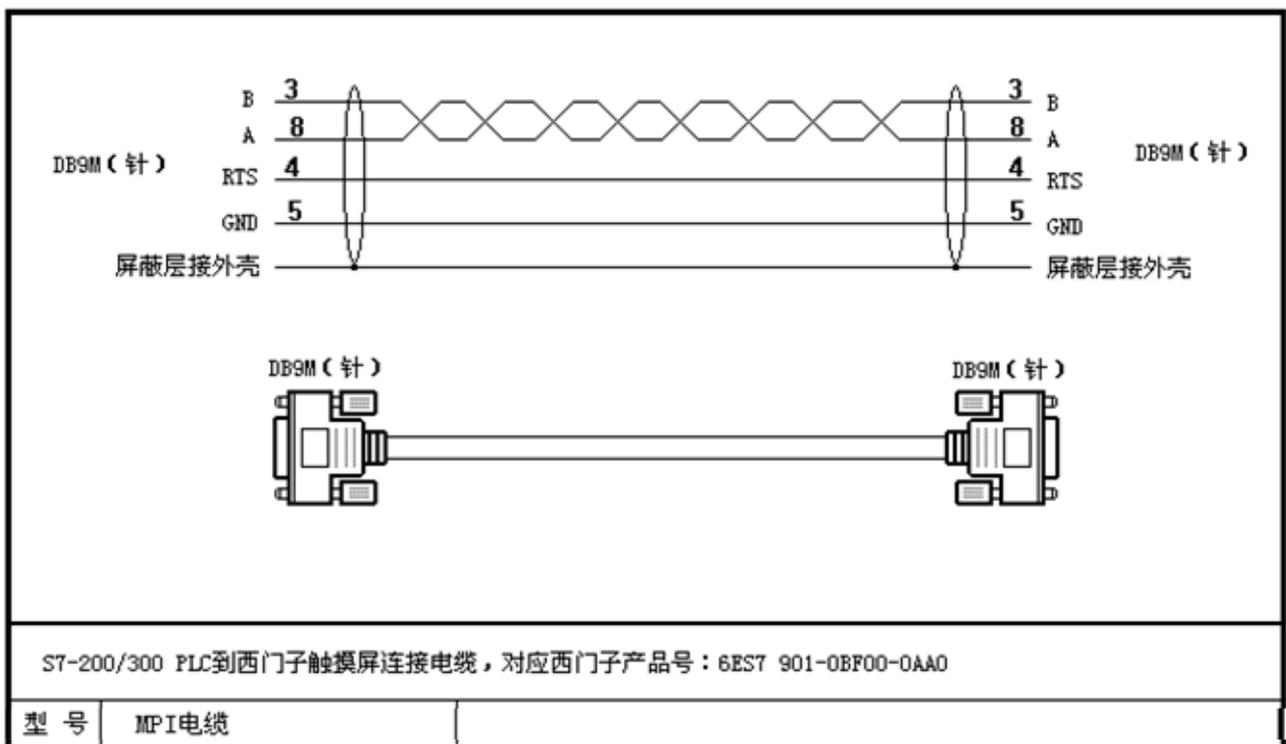
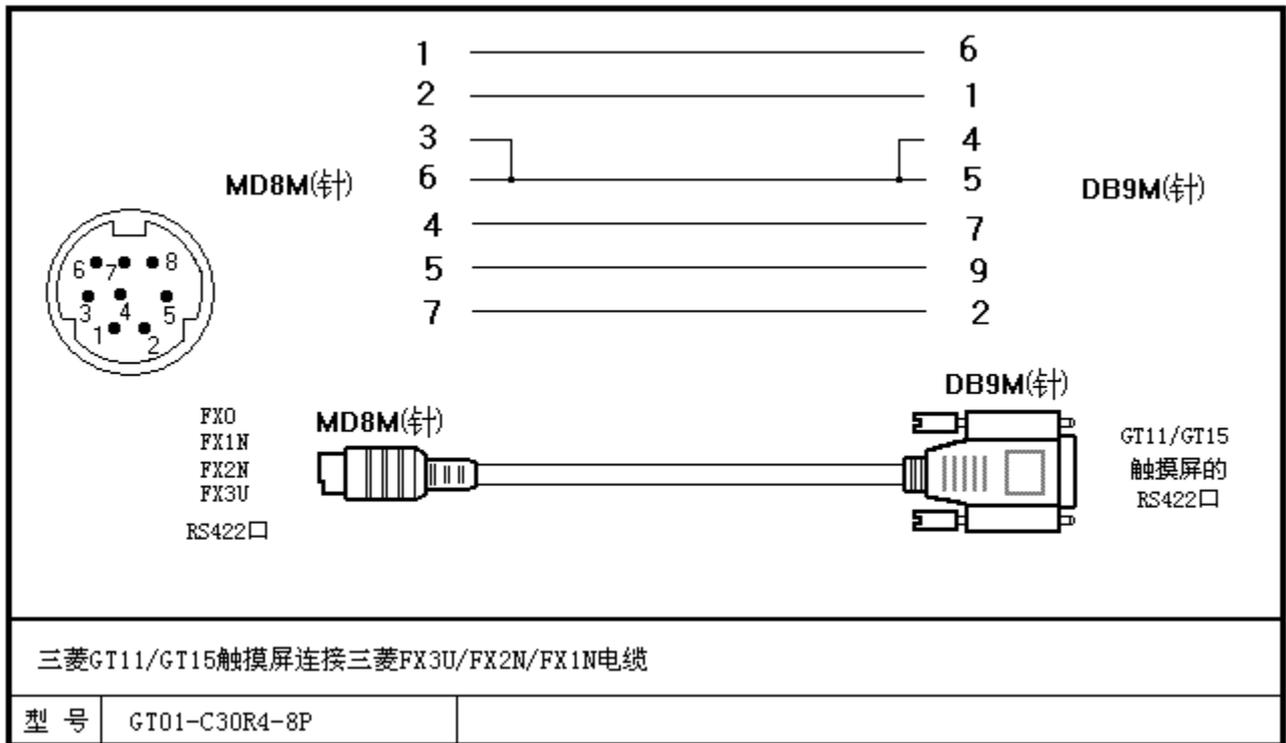
型号	FX-20P-CADP
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DB15M (针)	3	—————	3	
	4	—————	2	DB9F (孔)
	12	—————	5	



OP人机介面 ←

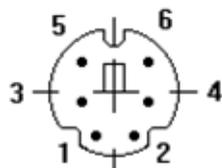
⇒ 电脑

西门子OP触摸屏编程电缆，对应西门子产品号：6XV1 440-2KH32

型 号	OP编程电缆
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MD6M (针)

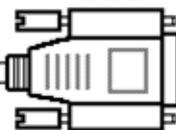
RXD	1	—————	3	TXD
TXD	2	—————	2	RXD
GND	3	—————	5	GND
DSR	5	—————	4	DTR
DTR	6	—————	6	DSR
			8	CTS



MD6M



DB9F



⇒ 计算机

三菱Q系列PLC ←

RS232接口的三菱Q系列PLC编程通讯电缆

型 号	QC30R2
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