

ZXL-003	Stop Autoteaching: _ZXL003_StopAutoTeach
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Basic function	Ends automatic teaching.																		
Symbol	<div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p style="text-align: center;">_ZXL003_StopAutoTeach</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; border-right: 1px solid black; padding: 2px;">(BOOL) EN</td> <td style="width: 50%; padding: 2px;">(BOOL) ENO</td> </tr> <tr> <td style="border-right: 1px solid black; padding: 2px;">(INT) UnitSelect</td> <td style="padding: 2px;">(BOOL) BUSY</td> </tr> <tr> <td style="border-right: 1px solid black; padding: 2px;">(INT) PortNo</td> <td style="padding: 2px;">(BOOL) OK</td> </tr> <tr> <td style="border-right: 1px solid black; padding: 2px;"></td> <td style="padding: 2px;">(BOOL) NG</td> </tr> </table> </div>	(BOOL) EN	(BOOL) ENO	(INT) UnitSelect	(BOOL) BUSY	(INT) PortNo	(BOOL) OK		(BOOL) NG										
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File name	Lib\FBL\omronlib\LaserSensor\ZXL_ZXL003_StopAutoTeach10.cxf																		
Applicable models	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%;">Laser Sensor</td> <td>ZX-LDA-N</td> </tr> <tr> <td>CPU Unit</td> <td>CS1*-CPU**H Unit version 3.0 or higher CJ1*-CPU**H Unit version 3.0 or higher CJ1M-CPU** Unit version 3.0 or higher CP1H CP1L (except 10 points CPU)</td> </tr> <tr> <td>Serial Communications Units/Boards</td> <td>CS1W-SCU21-V1, CJ1W-SCU21-V1, CJ1W-SCU41-V1 Unit Version 1.2 or higher CS1W-SCB21-V1 and CS1W-SCB41-V1 Unit Version 1.2 or higher</td> </tr> <tr> <td>CX-Programmer</td> <td>Version 5.0 or higher</td> </tr> </table>	Laser Sensor	ZX-LDA-N	CPU Unit	CS1*-CPU**H Unit version 3.0 or higher CJ1*-CPU**H Unit version 3.0 or higher CJ1M-CPU** Unit version 3.0 or higher CP1H CP1L (except 10 points CPU)	Serial Communications Units/Boards	CS1W-SCU21-V1, CJ1W-SCU21-V1, CJ1W-SCU41-V1 Unit Version 1.2 or higher CS1W-SCB21-V1 and CS1W-SCB41-V1 Unit Version 1.2 or higher	CX-Programmer	Version 5.0 or higher										
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Conditions for usage	<p>External Connections</p> <ul style="list-style-type: none"> Can be used only for 1:1 connections. (FB "_ZXLN****" can be used for 1:N connections) Communications must be within one network and cannot cross to another network. <p>Communications Settings</p> <p>The communications settings of the serial port must be the same as those of the Laser Sensor.</p> <ul style="list-style-type: none"> The communications settings of the specified serial port can be set to the default Laser Sensor settings using the Set Communications Port (_ZXL600_SetComm) function block, and the other Laser Sensor settings using the Set Serial Gateway Mode (_SCx604_SetPortGATEWAY) function block. <p>CPU Unit Settings</p> <p>PLC Setup: Shared Settings for Communications Instructions in FBs</p> <ul style="list-style-type: none"> Communications Instruction Response Timeout Time (default: 2 s) 5 s recommended Number of retries (default: 0) <p>Shared Resources</p> <ul style="list-style-type: none"> Communications ports (internal logical ports) 																		
Function description	<p>When the Start Trigger turns ON, automatic teaching is stopped for the Smart Sensor connected to the Serial Port specified by the <i>Connection unit</i> and <i>Serial port No.</i></p> <p>Use this FB together with the Start Autoteaching FB (_ZXL002_StartAutoTeach).</p> <p>The highest value achieved between starting and stopping teaching is set as the high threshold and the lowest value is set as the low threshold. Execute this FM after the Normal End flag for the Start Autoteaching FB (_ZXL002_StartAutoTeach) turns ON.</p> <p>An execution error will occur if the display value is not being held or if the resulting high threshold is lower than the low threshold.</p>																		
FB precautions	<ul style="list-style-type: none"> The FB is processed over multiple cycles. The BUSY output variable can be used to check whether the FB is being processed. OK or NB will be turned ON for one cycle only after processing is completed. Use these flags to detect the end of FB processing. <p>Time Chart</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 20%;">Start Trigger</td> <td style="width: 10%;">ON OFF</td> <td style="width: 10%;"></td> <td style="width: 10%;"></td> <td style="width: 10%;"></td> <td style="width: 10%;"></td> </tr> <tr> <td>Busy Flag</td> <td>ON OFF</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Normal End (OK) or Error End (NG)</td> <td>ON OFF</td> <td></td> <td></td> <td></td> <td></td> </tr> </table> <p style="text-align: center; margin-top: 10px;">↑ FB execution completed.</p>	Start Trigger	ON OFF					Busy Flag	ON OFF					Normal End (OK) or Error End (NG)	ON OFF				
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EN input condition	Connect EN to an OR between an upwardly differentiated condition for the start trigger and the BUSY output from the FB.																		
Restrictions Input variables	<ul style="list-style-type: none"> Always use an upwardly differentiated condition for EN. If the input variables are out of range, the ENO Flag will turn OFF and the FB will not be processed. 																		
Output variables	<ul style="list-style-type: none"> This FB requires multiple cycles to process. Always connect an OR including the BUSY output variable to the EN input variable to ensure that the FB is processed to completion (see <i>Symbol</i>). Do not turn the BUSY output variable ON or OFF outside the FB. 																		

<p>Other</p>	<ul style="list-style-type: none"> Up to 3 seconds may be required for this FB to be completed (i.e., from EN turning ON until the OK or NG Flag turns ON).
<p>Application example</p>	<p>A Smart Sensor is connected 1:1 to serial port 1 on a Serial Communications Board (SCB). When bit B turns on, automatic teaching is stopped.</p> <p>Serial Port No.: 1</p> <p>Connection unit: SCB (#BBBB)</p> <p>SCB CPU SCU</p> <p>Smart Sensor 1:1 connection</p> <p>Bit A</p> <p>Processing to start teaching</p> <p>Bit B</p> <p>Bit C</p> <p>Unit selection #BBBB</p> <p>Serial Port No. &1</p> <p>_ZXL003_StopAutoTeach</p> <p>(BOOL) EN (BOOL) ENO</p> <p>(INT) UnitSelect (BOOL) BUSY</p> <p>(INT) PortNo (BOOL) OK</p> <p>(BOOL) NG</p> <p>Busy Flag Bit C</p> <p>Normal end Bit D</p> <p>Error end Bit E</p>
<p>Related manuals</p>	<p>ZX-L-N Series Smart Sensors Laser Type User's Manual (Z197)</p> <p>ZX Series Smart Sensors Operation Manual (Z157)</p>
<p>Related FBs</p>	<p>Start Autoteaching (_ZXL002_StartAutoTeach)</p>

■ Variable Tables

Input Variables

Name	Variable name	Data type	Default	Range	Description
EN	EN	BOOL			1 (ON): FB started. 0 (OFF): FB not started.
Unit selection	UnitSelect	INT	&0	At right.	Specify the Unit and the serial port. Only serial port 2 of CP1H/CP1L M-type CPU unit is possible to use this FB. ■ Connected to CPU Unit Unit selection #FFFF Serial port No. Not accessed. (CP1H/CP1L-M: Serial Port2 CP1L-L14/20: Serial Port1) ■ Connected to Serial Communication Board(SCB) Unit selection #BBBB Serial port No. &1: Serial Port 1 &2: Serial Port 2 ■ Connected to Serial Communication Unit(SCU) Unit selection SCU Unit No. (&0 to &15) Serial port No. &1: Serial Port 1 &2: Serial Port 2
Serial Port No.	PortNo	INT	&1	&1 to &2	

Output Variables

Name	Variable name	Data type	Range	Description
ENO (May be omitted.)	ENO	BOOL		1 (ON): FB processed normally. 0 (OFF): FB not processed or ended in an error.
Busy Flag	BUSY	BOOL		Automatically turns OFF when processing is completed.
Normal end	OK	BOOL		Turns ON for one cycle when processing ends normally.
Error end	NG	BOOL		Turns ON for one cycle when processing ends in an error.

Internal Variables

Internal variables are not output from the FB.

If the NG Flag from the FB turns ON, the following internal variables can be monitored to obtain information on the error.

Name	Variable name	Data type	Range	Description
Error code	ErrorCode	WORD		The results information from the Smart Sensor is output to the Error Code. See below.

Error Code Details

Code	Contents	Meaning
#0000	Normal end	
#2203	Operation error	<ul style="list-style-type: none"> A setting is incorrect. Refer to the <i>Smart Sensor Operation Manual</i> for setting error conditions for teaching and the zero reset function.
#2204	Operation error	<ul style="list-style-type: none"> The Sensor is not in RUN mode.

Version History

Version	Date	Contents
1.00	2004.6.	Original production

Note

This manual is a reference that explains the function block functions.

It does not explain the operational limitations of Units, components, or combinations of Units and components. Always read and understand the Operation Manuals for the system's Units and other components before using them.