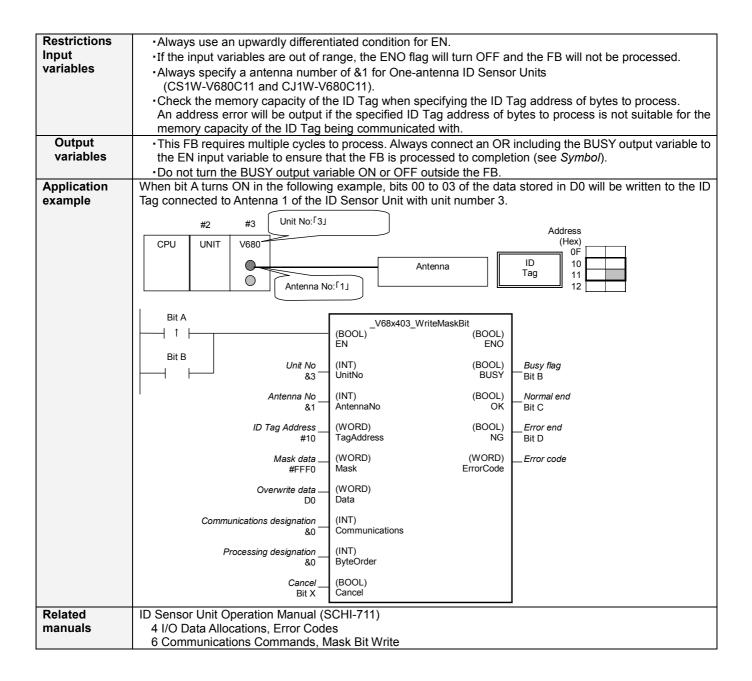
V68x 403	Write ID Tag M	ask Bits _V68x403_WriteMaskBit			
Pasia function	Writes the energified dat	a to a ID. Tag using the apositied mark data			
Basic function Symbol	Writes the specified data to a ID Tag using the specified mask data.				
	O Communication Processing	g designation Cancel – Commincations (INT) ByteOrder (BOOL) Cancel			
File name Applicable	LID¥FBL¥omronliD¥RFI	D¥V680¥_V68x403_WriteMaskBit10.cxf CS1W-V680C11/V680C12 and CJ1W-V680C11/V680C12			
models					
	CPU Unit	CS1*-CPU**HUnit version 3.0 or higherCJ1*-CPU**HUnit version 3.0 or higherCJ1M-CPU**Unit version 3.0 or higherCP1HCP1H			
	CX-Programmer	Version 5.0 or higher			
Language used	Ladder Language				
Function description	Tag specified by the Un	can be written at one time.			
Kind of FB definition	more-cycle execution type After it starts, this FB is processed across two or more cycles. Because the state is maintained internally, the same instance cannot be used in two or more places at the				
FB precautions	 Some time. Verification will not be performed unless it is specified when writing. 「EEP-ROM」 Type of ID tag, the area write on the page so as not to duplicate specified. Write area of the page is duplicated when the process was not done, 「address error」 output. The FB is processed over multiple cycles. The BUSY output variable can be used to check whether the FB is being processed. OK or NG will be turned ON for one cycle only after processing is completed. Use these flags to detect the end of FB processing. Timechart Start Trigger ON OFF Busy Flag (BUSY) ON OFF Normal end (OK) ON OFF FB execution completed. • This FB cannot be executed if the ID Sensor Unit is busy. The NG Flag will turn ON if an attempt is made. • When FB is executed if result monitor output of the system construction is set to the setting of the noise level is output to the error code.				
EN input	Connect EN to an OR between an upwardly differentiated condition for the start trigger and the BUSY output				
condition	from the FB.				



■Variable Tables Input Variables

Name	Variable name	Data type	Default	Range	Description
EN	EN	BOOL			ON is executed when FB has been turned
					on.
					1 (ON): FB started.
11.90 M	11.2011	IN IT	0.0		0 (OFF): FB not started.
Unit No.	UnitNo	INT	&0	&0~&95	Specify the unit number.
Antenna No.	AntennaNo	INT	&1	&1~&2	Specify the antenna number.
					&1: Antenna 1 &2: Antenna 2 (Two-antenna Controllers
					only)
ID Tag address	TagAddress	WORD	#0		Specify the ID Tag address.
Mask data	Mask	WORD	#0000		Turn ON the bits to be masked.
					The original data in the ID Tag will be
					maintained for any bits that are ON in the
					mask data.
Overwrite data	Data	WORD	#0000		Specify the overwrite data content.
Communications	Communications	INT	&0	&0~&6	Specify the communication method with the
designation					ID tag.
					&0: Trigger
					&1: Auto
					&2: Repeat auto &3: FIFO trigger
					&3. FIFO trigger &4: FIFO repeat
					&5: Multi-access trigger
					&6: Multi-access repeat
Processing	ByteOrder	INT	&0	&0~&1	Specify the byte order.
designation					&0: Upper to lower
					&1: Lower to upper
					0: Upper to lower Address CPU Unit ID Tag
					_memorymemory
					$\begin{array}{c cccc} n & 01 & 02 \\ n+1 & 03 & 04 & \longleftrightarrow & 02 \end{array}$
					n+2 03
					n+3 04
					1: Lower to upper
					Address CPU Unit ID Tag memory memory
					n 02 01 01
					$\begin{array}{c cccc} n+1 & 04 & 03 & \longleftrightarrow & 02 \\ n+2 & & & & 03 \end{array}$
					n+3 04
Cancel	Cancel	BOOL	0(OFF)		$0 \rightarrow 1$: Cancels processing.
Ganton	Januar	DOOL			$0 \rightarrow 1$. Caliceis processilly.

Output Variables

Name	Variable name	Data type	Default	Description
ENO	ENO	BOOL		1 (ON): FB processed normally.
(May be omitted.)				0 (OFF): FB not processed or ended in an error.
Busy Flag	BUSY	BOOL		Automatically turns OFF when processing is
				completed.
Normal end	OK	BOOL		Turns ON for one cycle when processing ends
				normally.
Error end	NG	BOOL		Turns ON for one cycle when processing ends in an
				error.

—			
Error code	ErrorCode	WORD	Outputs the results from the ID Sensor Unit.
			Refer to the <i>Related Manuals</i> for details.
			#0014: Data storage area Specification error *
			#0014: Command error *
			#0070: ID Tag communications error
			#0071: Verification error
			#0072: ID Tag missing error
			#0076: Status Flag
			#0077: Error correction
			#0079: ID system error 1
			#007A: ID Tag address error
			#007C: Antenna error flag
			#007D: Write protection error
			#007E: ID system error 2
			#007F: ID system error 3
			#FFFE: ID Tag is communicating.
			#FFFF: Input parameter error
			the #004.4 have have there for the Discourse and
			* :#0014 has two item factor. Please confirm, and
			divide the corresponding flag about details. Related
			manuals SCHI-711 7 Abnormal processing J

■Version History		
Version	Date	Contents
1.00	2008.04.	Original production