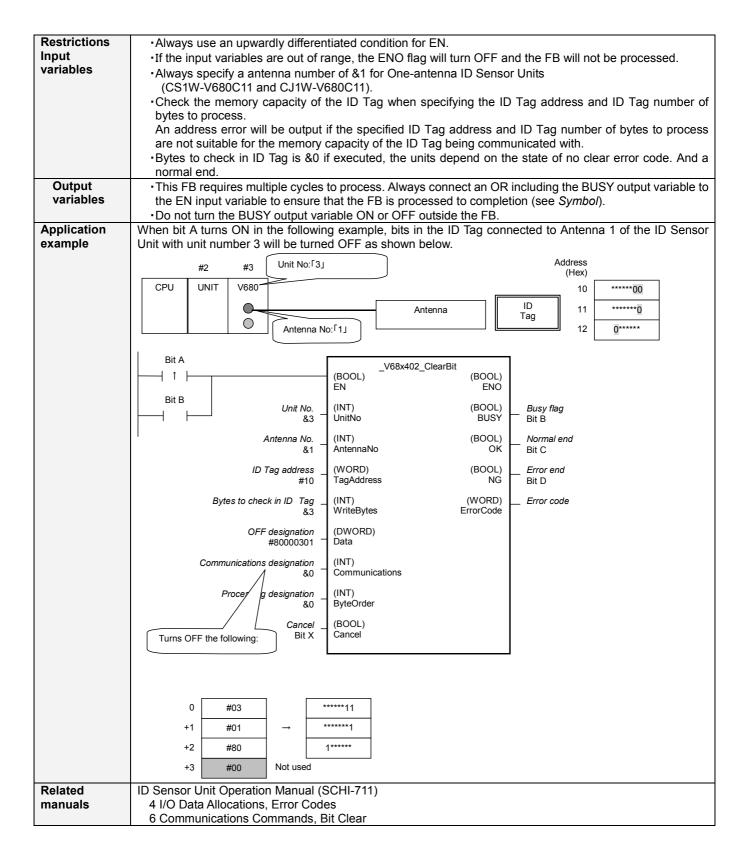
V68x 402	Bit ID Tag Bit Clear _V68x402_ClearBit			
Decis for etien				
Basic function	Turns OFF the specified bits in the ID Tag.			
Symbol	Start trigger Start trigger Busy Flag Unit No. Busy Flag Unit No. ID Tag address Bytes to check in ID Tag OFF designation Processing designation Cancel Cancel (BOO EN (INT) UnitN. (INT) Write (INT) Bytes Cancel	Image: Second system     ENO (BOOL) (BO		
File name	Lib¥FBL¥omronlib¥RFID¥V680¥_V68x402	2 ClearBit10.cxf		
Applicable		/680C12 and CJ1W-V680C11/V680C12		
models	CPU Unit CS1*-CPU**H L	hit version 2.0 er higher		
	CJ1*-CPU**H U CJ1M-CPU** U CP1H	Init version 3.0 or higher nit version 3.0 or higher nit version 3.0 or higher		
	CX-Programmer Version 5.0 or hig	her		
Language used	Ladder Language			
Function description	Turns OFF the specified data for the bits specified in the OFF designation for the ID Tag specified by the Unit No. number and Antenna No. Up to 4 bytes (2 words) can be processed at one time. Bytes To Be Processed: 2, Byte Order: Upper to Lower ID Tag data OFF designation OFF designation OFF designation OFF designation OFF designation Off designation OFF designation			
Kind of FB definition	more-cycle execution type After it starts, this FB is processed across two or more cycles. Because the state is maintained internally, the same instance cannot be used in two or more places at the same time.			
FB precautions EN input	<ul> <li>Verification will not be performed unless it is specified when writing.</li> <li>'FEP-ROMJ Type of ID tag, the area write on the page so as not to duplicate specified. Write area of the page is duplicated when the process was not done, 「address error」 output.</li> <li>The FB is processed over multiple cycles. The BUSY output variable can be used to check whether the FB is being processed.</li> <li>OK or NG will be turned ON for one cycle only after processing is completed. Use these flags to detect the end of FB processing. Timechart</li> <li>Start Trigger</li> <li>ON OFF</li> <li>Busy Flag (BUSY)</li> <li>ON OFF</li> <li>OFF</li> <li>Normal end (OK) ON OFF</li> <li>FB execution completed.</li> <li>This FB cannot be executed if the ID Sensor Unit is busy. The NG Flag will turn ON if an attempt is made.</li> <li>When FB is executed if result monitor output of the system construction is set to the setting of the noise level, the noise level is output to the error code.</li> </ul>			
condition	from the FB.			

V68x



## ■Variable Tables Input Variables

Input Variables Name	Variable name	Data type	Default	Range	Description
EN	EN	BOOL			ON is executed when FB has been turned on. 1 (ON): FB started. 0 (OFF): FB not started.
Unit No.	UnitNo	INT	&0	&0~&95	Specify the unit number of the object.
Antenna No.	AntennaNo	INT	&1	&1~&2	Specify the antenna number of the object. &1: Antenna 1 &2: Antenna 2 (Two-antenna Controllers only)
ID Tag address	TagAddress	WORD	#0		Specify the ID Tag address.
Bytes to check in ID Tag	WriteBytes	INT	&0	&0~&4	Specify the number of processing bytes of ID tag. Consider the ID Tag capacity when setting. Nothing will be performed and a normal end will be output for &0.
OFF designation	Data	DWORD	#00000 000		Specify the positions of the bits to turn OFF. The status of any bits that are OFF in the OFF Designation will not be changed. Turn ON the bits to be cleared. The byte order is specified in the Processing Designation.
Communications designation	Communications	INT	&0	&0~&6	Specify the communication method with the ID tag. &0: Trigger &1: Auto &2: Repeat auto &3: FIFO trigger &4: FIFO repeat &5: Multi-access trigger &6: Multi-access repeat
Processing designation	ByteOrder	INT	&0	&0~&1	Specify the byte order. &0: Upper to lower &1: Lower to upper O: Upper to lower Address CPU Unit ID Tag memory n 01 02 n+1 03 04 n+2 n+3 $\longrightarrow$ $01$ ID Tag memory $\longrightarrow$ $01$ 02 03 04 ID Tag memory $\longrightarrow$ $01$ 02 03 04 ID Tag memory $\longrightarrow$ $01$ 02 03 04 ID Tag memory $\longrightarrow$ $01$ 02 03 04 ID Tag $\longrightarrow$ $01$ 02 03 04 ID Tag $\longrightarrow$ $01$ 02 03 04 ID Tag 04 ID Tag 04 ID Tag 01 02 03 04 ID Tag 04 ID Tag 04 ID Tag 04 ID Tag 04 ID Tag 04 ID Tag 04 ID Tag 04 ID Tag 04 ID Tag 02 01 01 02 01 02 01 02 01 02 01 02 03 04 ID Tag 03 04 ID Tag 04 ID Tag 03 04 ID Tag 04 ID Tag 03 04 ID Tag 04 ID Tag 04 ID Tag 04 ID Tag 03 04 ID Tag 04 ID Tag 04 ID Tag 03 04 ID Tag 04 ID Tag 04 I
	Cancel	BOOL	0(OFF)		

## **Output Variables**

Name	Variable name	Data type	Default	Description
ENO	ENO	BOOL		1 (ON): FB processed normally.
				0 (OFF): FB not processed or ended in an error.
Busy Flag	BUSY	BOOL		Automatically turns OFF when processing is completed.
Normal end	OK	BOOL		Turns ON for one cycle when processing ends normally.
Error end	NG	BOOL		Turns ON for one cycle when processing ends in an
				error.

Error code	ErrorCode	WORD	Outputs the results from the ID Sensor Unit.
			Refer to the <i>Related Manuals</i> for details.
			#0014: Data storage area Specification error *
			#0014: Command error *
			#0070: ID Tag communications error
			#0071: Verification error
			#0072: ID Tag missing error
			#0076: Status Flag
			#0077: Error correction
			#0079: ID system error 1
			#007A: ID Tag address error
			#007C: Antenna error flag
			#007D: Write protection error
			#007E: ID system error 2
			#007F: ID system error 3
			#FFFE: ID Tag is communicating.
			#FFFF: Input parameter error
			t . #0014 has two item factor. Disease confirm and
			* :#0014 has two item factor. Please confirm, and
			divide the corresponding flag about details. Related
			manuals SCHI-711 7 Abnormal processing _

■Version History		
Version	Date	Contents
1.00	2008.04.	Original production