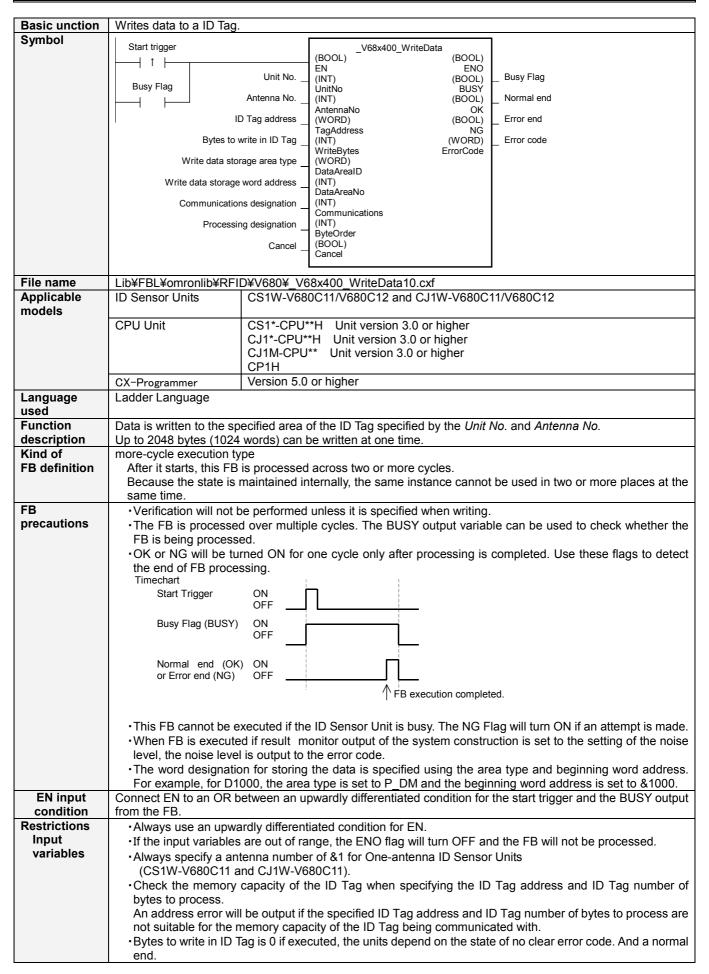
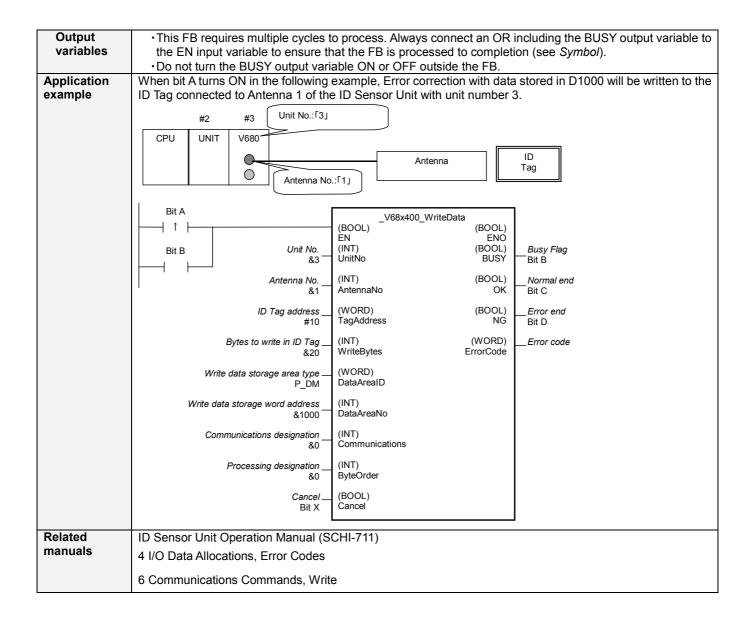
Write Data to ID Tag _V68x400_WriteData





■ Variable Tables Input Variables

Input Variables Name	Variable name	Data type	Default	Range	Description
EN	EN	BOOL		11090	ON is executed when FB has been turned
		5002			on.
					1 (ON): FB started.
					0 (OFF): FB not started.
Unit No.	UnitNo	INT	&0	&0~&95	Specify the unit number.
Antenna No.	AntennaNo	INT	&1	&1~&2	Specify the antenna number of the object.
				J	&1: Antenna 1
					&2: Antenna 2 (Two-antenna Controllers
					only)
ID Tag address	TagAddress	WORD	#0		Specify the ID Tag address.
Bytes to write in ID	WriteBytes	INT	&0	&0~&2048	Specify the number of processing bytes of
Tag	·				ID tag.
					Nothing will be performed and a normal end
					will be output for &0.
					Consider the ID Tag capacity when setting.
Write data storage	DataAreaID	WORD	#00B0	At right.	Specify the write data storage area type.
area type					P_CIO (#00B0): CIO Area
					P_WR (#00B1): Work Area
					P_HR (#00B2): Holding Area
					P_DM (#0082): DM Area P EM0 (#0050) to P EMC (#005C):
					EM Area bank 0 to C
Write data storage	DataAreaNo	INT	&0		Write data storage location of the beginning
word address	DataAreano	IINI	αU		of the channel number.
Communications	Communications	INT	&0	&0~&6	Specify the communication method with the
designation	Communications		ao	αυαυ	ID tag.
deoignation					&0: Trigger
					&1: Auto
					&2: Repeat auto
					&3: FIFO trigger
					&4: FIFO repeat
					&5: Multi-access trigger
					&6: Multi-access repeat
Processing	ByteOrder	INT	&0	&0 ~ &1	Specify the byte order.
designation					&0: Upper to lower
					&1: Lower to upper 0: Upper to lower
					Address CPU Unit ID Tag
					memory memory
					$ \begin{array}{c cccc} n & 01 & 02 \\ n+1 & 03 & 04 & \longleftrightarrow & 02 \end{array} $
					n+2 03
					n+3 04
					1: Lower to upper
					Address CPU Unit ID Tag memory memory
					n 02 01 01
					n+1 04 03 ←→ 02
					n+2 n+3 03 04
Cancel	Cancel	BOOL	0(OFF)		0→1: Cancels processing.

Output Variables

Name	Variable name	Data type	Default	Description
ENO	ENO	BOOL		1 (ON): FB processed normally.
(May be omitted.)				0 (OFF): FB not processed or ended in an error.
Busy Flag	BUSY	BOOL		Automatically turns OFF when processing is completed.
Normal end	OK	BOOL		Turns ON for one cycle when processing ends normally.
Error end	NG	BOOL		Turns ON for one cycle when processing ends in an error.

F	F 0 . 1.	MODD	0.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1.1
Error code	ErrorCode	WORD	Outputs the results from the ID Sensor Unit.
			Refer to the <i>Related Manuals</i> for details.
			#0014: Data storage area Specification error *
			#0014: Command error *
			#0070: ID Tag communications error
			#0071: Verification error
			#0072: ID Tag missing error
			#0076: Status Flag
			#0077: Error correction
			#0079: ID system error 1
			#007A: ID Tag address error
			#007C: Antenna error flag
			#007D: Write protection error
			#007E: ID system error 2
			#007F: ID system error 3
			#FFFE: ID Tag is communicating.
			#FFFF: Input parameter error
			* #0014 has two item factor Please confirm and
			*:#0014 has two item factor. Please confirm, and
			divide the corresponding flag about details. Related
			manuals SCHI-711 7 Abnormal processing J

■Version History

Version	Date	Contents
1.00	2008.04.	Original production