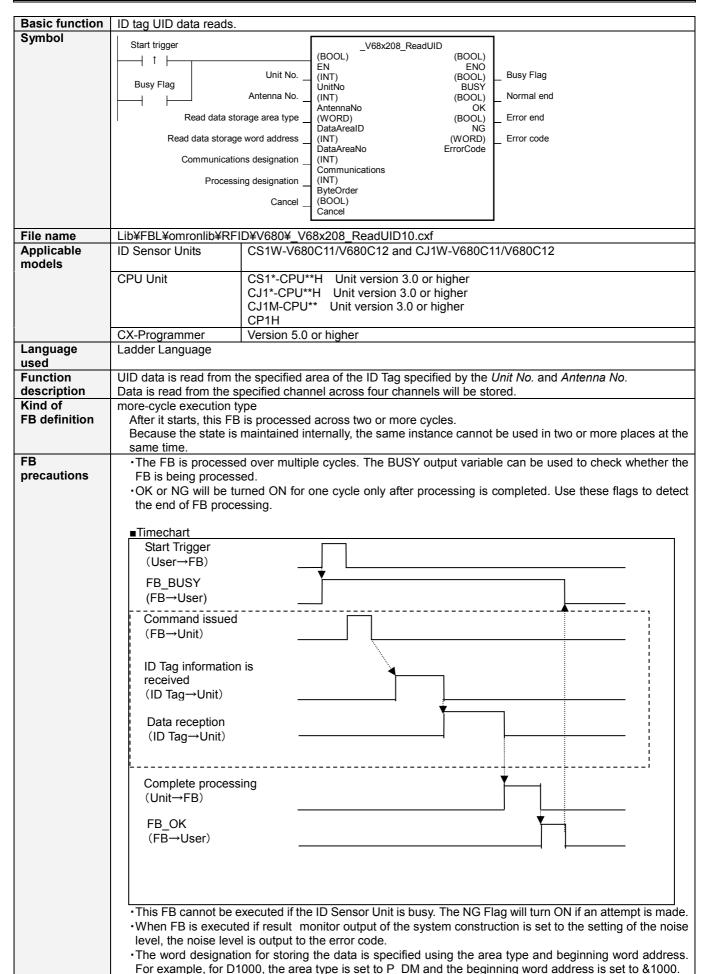
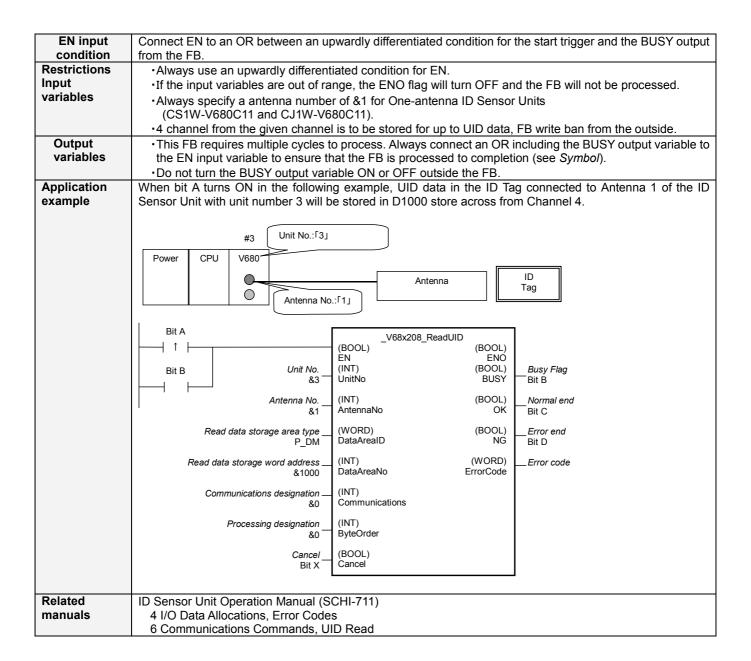
UID Read _V68x208_ReadUID





■Variable Tables Input Variables

Input Variables Name	Variable name	Data type	Default	Range	Description
EN	EN	BOOL			ON is executed when FB has been turned
					on.
					1 (ON): FB started.
					0 (OFF): FB not started.
Unit No.	UnitNo	INT	&0	&0~&95	Specify the unit number.
Antenna No.	AntennaNo	INT	&1	&1~&2	Specify the antenna number.
					&1: Antenna 1
					&2: Antenna 2 (Two-antenna Controllers
					only)
Read data storage	RecvArealD	WORD	#00B0	At right.	Specify the read data storage area type.
area type					P_CIO (#00B0): CIO Area
					P_WR (#00B1): Work Area
					P_HR (#00B2): Holding Area
					P_DM (#0082): DM Area
					P_EM0 (#0050) to P_EMC (#005C):
		<u> </u>			EM Area bank 0 to C
Read data storage	RecvAreaNo	INT	&0		Read data storage location of the beginning
word address	0	INIT	0.0	00.00	of the channel number.
Communications	Communications	INT	&0	&0 ~ &6	Specify the communication method with the
designation					ID tag. &0: Trigger
					&1: Auto
					&1. Auto
					&3: FIFO trigger
					&4: FIFO repeat
					&5: Multi-access trigger
					&6: Multi-access repeat
Processing	ByteOrder	INT	&0	&0~&1	Specify the byte order.
designation	Bytoordor		40	40 41	&0: Upper to lower
accigilation.					&1: Lower to upper
					0: Upper to lower
					Address ID Tag CPU Unit memory memory
					0010 01 01 02
					0011 02 ←→ 03 04
					0012 03 0013 04
					1: Lower to upper Address ID Tag CPU Unit
					_memory _memory
					$\begin{array}{c cccc} 0010 & 01 & & 02 & 01 \\ 0011 & 02 & \longleftrightarrow & 04 & 03 \end{array}$
					0012 03
					0013 04
Cancel	Cancel	BOOL	0(OFF)		0→1: Cancels processing.
			-(/	1	5 / Carroolo processing.

Output Variables

Name	Variable name	Data type	Default	Description
ENO	ENO	BOOL		1 (ON): FB processed normally.
(May be omitted.) Busy Flag	BUSY	BOOL		0 (OFF): FB not processed or ended in an error. Automatically turns OFF when processing is
Dusy riag	B001	BOOL		completed.
Normal end	OK	BOOL		Turns ON for one cycle when processing ends normally.
Error end	NG	BOOL		Turns ON for one cycle when processing ends in an error.

Error code	ErrorCode	WORD	Outputs the results from the ID Sensor Unit.
Life code			Refer to the <i>Related Manuals</i> for details.
			#0014: Data storage area Specification error *
			#0014: Command error *
			#0070: ID Tag communications error
			#0071: Verification error
			#0072: ID Tag missing error
			#0076: Status Flag
			#0077: Error correction
			#0079: ID system error 1
			#007A: ID Tag address error
			#007C: Antenna error flag
			#007D: Write protection error
			#007E: ID system error 2
			#007F: ID system error 3
			#FFFE: ID Tag is communicating.
			#FFFF: Input parameter error
			*:#0014 has two item factor. Please confirm, and
			_ ′
			divide the corresponding flag about details. Related
			manuals SCHI-711 7 Abnormal processing J

■Version History

Version	Date	Contents
1.00	2008.04.	Original production