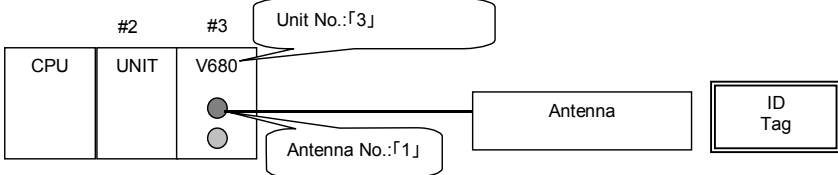
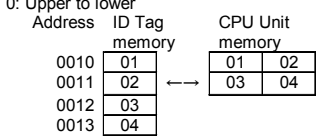
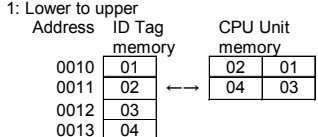


V68x200	Read ID Tag Data _V68x200_ReadData
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<p>Output variables</p>	<ul style="list-style-type: none"> • This FB requires multiple cycles to process. Always connect an OR including the BUSY output variable to the EN input variable to ensure that the FB is processed to completion (see <i>Symbol</i>). • Do not turn the BUSY output variable ON or OFF outside the FB. • Bytes to read from ID Tag is odd, empty spaces are #00 is stored. Because Read data storage area is to be stored for each channel. 																																												
<p>Application example</p>	<p>When bit A turns ON in the following example, data in the ID Tag connected to Antenna 1 of the ID Sensor Unit with unit number 3 will be stored in D1000.</p>  <pre> graph LR subgraph CPU BitA[Bit A] BitB[Bit B] end subgraph UNIT_V680 [UNIT V680] Ant2[Antenna #2] Ant3[Antenna #3] end subgraph Antenna Ant[Antenna] end subgraph ID_Tag [ID Tag] ID[ID Tag] end CPU --- UNIT_V680 Ant3 --- Ant Ant --- ID_Tag </pre> <p>The diagram shows a CPU connected to an ID Sensor Unit (UNIT V680). The UNIT has two antennas, #2 and #3. Antenna #3 is connected to an external Antenna, which is connected to an ID Tag. A callout shows 'Unit No.:「3」' pointing to antenna #3 and 'Antenna No.:「1」' pointing to antenna #1.</p> <p>Below the diagram is a ladder logic diagram for the <code>_V68x200_ReadData</code> function block. Bit A is connected to the EN input. Bit B is connected to the UnitNo input. The function block has the following inputs and outputs:</p> <table border="1" data-bbox="339 562 1506 1205"> <thead> <tr> <th>Input</th> <th>Variable</th> <th>Output</th> <th>Variable</th> </tr> </thead> <tbody> <tr> <td>EN</td> <td>(BOOL)</td> <td>ENO</td> <td>(BOOL)</td> </tr> <tr> <td>Unit No.</td> <td>(INT)</td> <td>BUSY</td> <td>(BOOL)</td> </tr> <tr> <td>Antenna No.</td> <td>(INT)</td> <td>OK</td> <td>(BOOL)</td> </tr> <tr> <td>ID Tag address</td> <td>(WORD)</td> <td>NG</td> <td>(BOOL)</td> </tr> <tr> <td>Bytes to read from ID Tag</td> <td>(INT)</td> <td>ErrorCode</td> <td>(WORD)</td> </tr> <tr> <td>Read data storage area type</td> <td>(WORD)</td> <td>DataAreaID</td> <td>(WORD)</td> </tr> <tr> <td>Read data storage word address</td> <td>(INT)</td> <td>DataAreaNo</td> <td>(INT)</td> </tr> <tr> <td>Communications designation</td> <td>(INT)</td> <td>Communications</td> <td>(INT)</td> </tr> <tr> <td>Processing designation</td> <td>(INT)</td> <td>ByteOrder</td> <td>(INT)</td> </tr> <tr> <td>Cancel</td> <td>(BOOL)</td> <td>Cancel</td> <td>(BOOL)</td> </tr> </tbody> </table>	Input	Variable	Output	Variable	EN	(BOOL)	ENO	(BOOL)	Unit No.	(INT)	BUSY	(BOOL)	Antenna No.	(INT)	OK	(BOOL)	ID Tag address	(WORD)	NG	(BOOL)	Bytes to read from ID Tag	(INT)	ErrorCode	(WORD)	Read data storage area type	(WORD)	DataAreaID	(WORD)	Read data storage word address	(INT)	DataAreaNo	(INT)	Communications designation	(INT)	Communications	(INT)	Processing designation	(INT)	ByteOrder	(INT)	Cancel	(BOOL)	Cancel	(BOOL)
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Variable Tables
Input Variables

Name	Variable name	Data type	Default	Range	Description
EN	EN	BOOL			ON is executed when FB has been turned on. 1 (ON): FB started. 0 (OFF): FB not started.
Unit No.	UnitNo	INT	&0	&0~&95	Specify the Unit number
Antenna No.	AntennaNo	INT	&1	&1~&2	Specify the antenna number. &1: Antenna 1 &2: Antenna 2 (Two-antenna Controllers only)
ID Tag address	TagAddress	WORD	#0		Specify the ID Tag address.
Bytes to read from ID Tag	ReadBytes	INT	&0	&0~&2048	Specify the read bytes. Consider the ID Tag capacity when setting. Nothing will be performed and a normal end will be output for &0.
Read data storage area type	RecvAreaID	WORD	#00B0	At right.	Specify the read data storage area type. P_CIO (#00B0): CIO Area P_WR (#00B1): Work Area P_HR (#00B2): Holding Area P_DM (#0082): DM Area P_EM0 (#0050) to P_EM5 (#005C): EM Area bank 0 to C
Read data storage word address	RecvAreaNo	INT	&0		Read data storage location of the beginning of the channel number.
Communications designation	Communications	INT	&0	&0~&6	Specify the communication method with the ID tag. &0: Trigger &1: Auto &2: Repeat auto &3: FIFO trigger &4: FIFO repeat &5: Multi-access trigger &6: Multi-access repeat
Processing designation	ByteOrder	INT	&0	&0~&1	Specify the byte order. &0: Upper to lower &1: Lower to upper 0: Upper to lower  1: Lower to upper 
Cancel	Cancel	BOOL	0(OFF)		0→1: Cancels processing.

Output Variables

Name	Variable name	Data type	Default	Description
ENO (May be omitted.)	ENO	BOOL		1 (ON): FB processed normally. 0 (OFF): FB not processed or ended in an error.
Busy Flag	BUSY	BOOL		Automatically turns OFF when processing is completed.
Normal end	OK	BOOL		Turns ON for one cycle when processing ends normally.
Error end	NG	BOOL		Turns ON for one cycle when processing ends in an error.

Error code	ErrorCode	WORD	<p>Outputs the results from the ID Sensor Unit. Refer to the <i>Related Manuals</i> for details.</p> <p>#0014: Data storage area Specification error * #0014: Command error * #0070: ID Tag communications error #0071: Verification error #0072: ID Tag missing error #0076: Status Flag #0077: Error correction #0079: ID system error 1 #007A: ID Tag address error #007C: Antenna error flag #007D: Write protection error #007E: ID system error 2 #007F: ID system error 3 #FFFE: ID Tag is communicating. #FFFF: Input parameter error</p> <p>* :#0014 has two item factor. Please confirm, and divide the corresponding flag about details.「Related manuals SCHI-711 7 Abnormal processing 」</p>
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■Version History

Version	Date	Contents
1.00	2008.04.	Original production