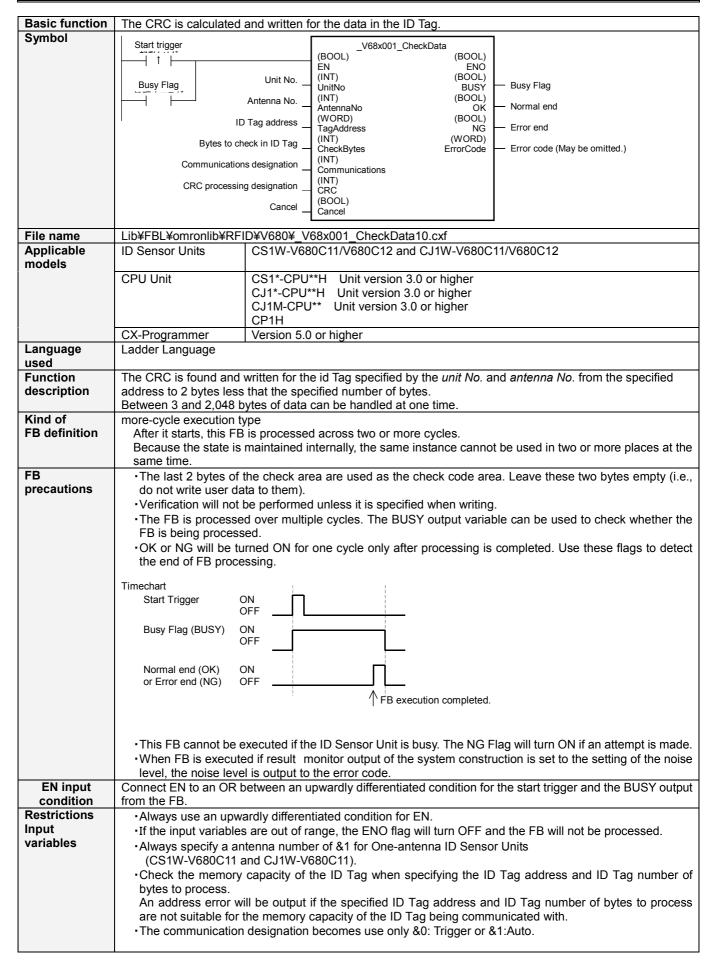
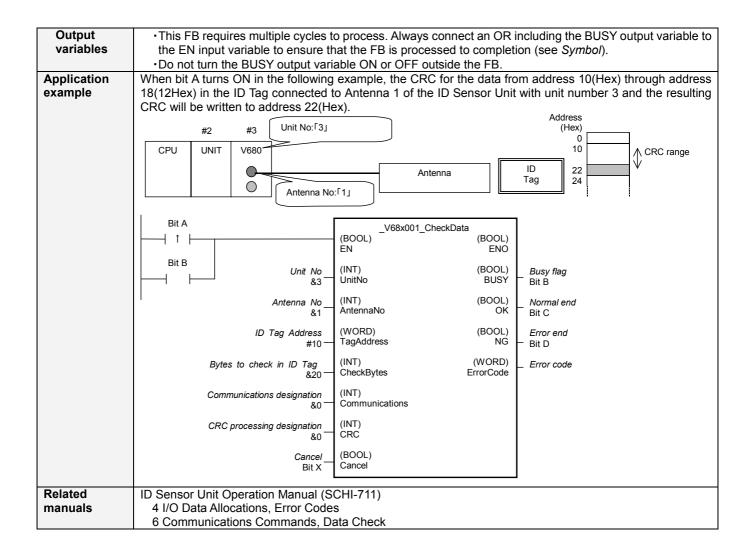
Check ID Tag Data \_V68x001\_CheckData





## ■ Variable Tables Input Variables

Name	Variable name	Data type	Default	Range	Description
EN	EN	BOOL			ON is executed when FB has been turned
					on.
					1 (ON): FB started.
					0 (OFF): FB not started.
Unit No.	UnitNo	INT	&0	&0~&95	Specify the unit number.
Antenna No.	AntennaNo	INT	&1	&1~&2	Specify the antenna number.
					&1: Antenna 1
					&2: Antenna 2 (Two-antenna Controllers
					only)
ID Tag address	TagAddress	WORD	#0		Specify the ID Tag address.
Bytes to check in	CheckBytes	INT	&3	&3~&2048	Specify the number of processing bytes of
ID Tag					ID tag.
					Consider the ID Tag capacity when setting.
Communications	Communications	INT	&0	&0~&1	Specify the communication method with the
designation					ID tag.
					&0: Trigger
					&1: Auto
CRC processing	CRC	INT	&0	&0~&1	Specify the process to be performed.
designation					&0: CRC calculation
					&1: CRC verification
Cancel	Cancel	BOOL	0(OFF)		0→1: Cancels processing.

Output Variables

	Output Variables								
Name	Variable name	Data type	Default	Description					
ENO	ENO	BOOL		1 (ON): FB processed normally.					
(May be omitted.)				0 (OFF): FB not processed or ended in an error.					
Busy Flag	BUSY	BOOL		Automatically turns OFF when processing is					
				completed.					
Normal end	OK	BOOL		Turns ON for one cycle when processing ends					
				normally.					
Error end	NG	BOOL		Turns ON for one cycle when processing ends in an					
				error.					
Error code	ErrorCode	WORD		Outputs the results from the ID Sensor Unit. Refer to the <i>Related Manuals</i> for details.					
				#0014: Data storage area Specification error *					
				#0014: Command error *					
				#0070: ID Tag communications error					
				#0071: Verification error					
				#0072: ID Tag missing error					
				#0076: Status Flag					
				#0077: Error correction					
				#0079: ID system error 1					
				#007A: ID Tag address error					
				#007C: Antenna error flag					
				#007D: Write protection error					
				#007E: ID system error 2					
				#007F: ID system error 3					
				#FFFE: ID Tag is communicating.					
				#FFFF: Input parameter error					
				*:#0014 has two item factor. Please confirm, and					
				divide the corresponding flag about details. Related					
				manuals SCHI-711 7 Abnormal processing J					

## **■Version History**

Version	Date	Contents	
1.00	2008.04.	Original production	