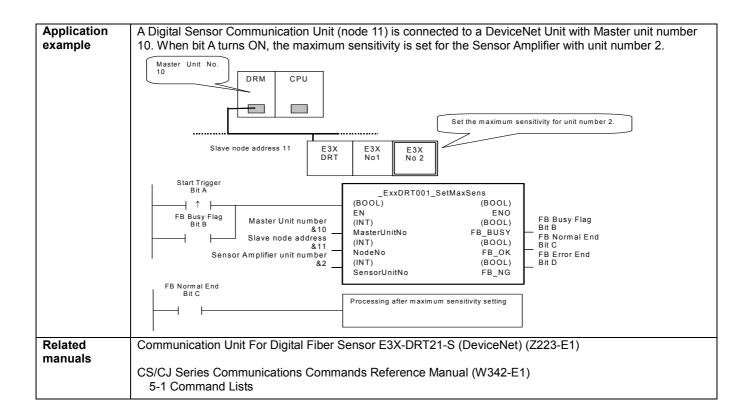
ExxDRT Maximum Sensitivity Setting: _ExxDRT001_SetMaxSens

Basic function	Sets the Maximum Sensi	itivity of a Digital Type Sensor in the DeviceNet network.					
Symbol							
File name	Lib\FBL\omronlib\DigitalTypeSensor\ExxDRT_ExxDRT001_SetMaxSens10.cxf						
Applicable models	Applicable Master Units Applicable Slave E3X-DRT21-S CS1W-DRM21 CJ1W-DRM21 E3X-DRT21-S						
	Units Applicable Sensor E Amplifiers E	E3X Series: E3X-DA-S, E3X-MDA, E3X-DATW-S, and E3X-DARM-S E3C Series: Not supported. E2C Series: Not supported.					
	CCC	CS1*-CPU**H Unit version 3.0 or higher CJ1*-CPU**H Unit version 3.0 or higher CJ1M-CPU** Unit version 3.0 or higher CP1H					
Conditions for usage	CX-Programmer Version 5.0 or higher Sensor If a Mobile Console is connected when the power is turned ON, the function cannot be used because communications cannot be established with the Sensor. The Sensor must be in RUN mode. The function cannot be used when the Sensor is in another mode, i.e., SET mode. CPU Unit Settings PLC Setup: Shared Settings for Communications Instructions in FBs DeviceNet Response Timeout Time (default: 2 s): A Timeout time of 10 s or higher is recommended. Number of retries (default: 0) Shared Resources						
Function	Communications ports (internal logical ports) Other Communications must be within one network and cannot cross to another network. Sets the Maximum Sensitivity of the Sensor Amplifier in the DeviceNet network with the specified Master						
description FB precautions	 Unit number, Slave node address, and Sensor Amplifier unit number. The FB is processed over multiple cycles. The FB_BUSY output variable can be used to check whether the FB is being processed. FB_OK or FB_NG will be turned ON for one cycle only after processing is completed. Use these flags detect the end of FB processing. Timing Chart 						
	Start Trigger FB Busy Flag (FB_BUSY)	ON OFF ON OFF					
	FB Normal End (FB_OK) or Error End (FB_NG)	When the FB Normal End Flag goes ON, the results of the FB processing are reflected in the Sensor Amplifier.					
EN input condition	output from the FB.	etween an upwardly differentiated condition for the start trigger and the FB_BUSY					
Restrictions Input variables	If the input variables	rdly differentiated condition for EN. are out of range, the ENO Flag will turn OFF and the FB will not be processed.					
Output variables	 This FB requires multiple cycles to process. Always connect an OR including the FB_BUSY output variable to the EN input variable to ensure that the FB is processed to completion (see <i>Symbol</i>). Do not turn the FB_BUSY output variable ON or OFF outside the FB. 						



Variable Tables Input Variables

Name	Variable name	Data type	Default	Range	Description
EN	EN	BOOL			1 (ON): FB started 0 (OFF): FB not started.
Master Unit No.	MasterUnitNo	INT	&0	&0 to &15 #0 to #F	Specify the unit number of the DeviceNet Unit.
Slave node address	NodeNo	INT	&0	&0 to &63	Specify the node address of the slave.
Sensor Amplifier unit number	SensorUnitNo	INT	&1	&1 to &13 or &1 to &16	Depending on the communication mode setting, the maximum number of connectable Units is either 13 or 16 Units. Specify a unit number within the allowed range. Refer to the <i>Related Manuals</i> for details.

Output Variables

Name	Variable name	Data type	Range	Description
ENO	ENO	BOOL		1 (ON): FB processed normally.
(May be omitted.)				0 (OFF): FB not processed or ended in an error.
FB Busy Flag	FB_BUSY	BOOL		Automatically turns OFF when processing is completed.
FB Normal End	FB_OK	BOOL		Turns ON for one cycle when processing ends normally.
FB Error End	FB_NG	BOOL		Turns ON for one cycle when processing ends in an error.

Internal Variables

Internal variables are not output from the FB.

If the FB_NG Flag turns ON, the following internal variables can be monitored to obtain information on the error.

Name	Variable name	Data type	Range	Description
FINS error code	FINS_ErrorCode	WORD		The FINS error code is output. A code of #0000 is output for a normal end. Refer to the <i>Related Manuals</i> for details on the error codes.
Explicit message error code	Explicit_ErrorCode	WORD		Outputs the explicit message error code. A code of #0000 is output for a normal end. Refer to the <i>Related Manuals</i> for details on the error codes.

Explicit Error Code Details

Explicit Error code Details			
Code	Contents	Meaning	
#0000	Normal end		
#16FF	No Sensor Amplifier	There is no Sensor Amplifier with the specified unit number.	
#0CFF	Not executable	The specified command cannot be executed. • A Mobile Console is connected.	
		There is an error in communications with the Sensor Amplifier.	
		The Sensor Amplifier is in an operation mode other than RUN mode.	
		The FB was executed for a Sensor Amplifier that is not supported.	
#20FF	Not supported.	The specified command is not supported.	

Version History

Version	Date	Contents
1.00	2005.4.	Original production

Note

This manual is a reference that explains the function block functions.

It does not explain the operational limitations of Units, components, or combinations of Units and components. Always read and understand the Operation Manuals for the system's Units and other components before using them.