





Variable Tables Input Variables

Name	Variable name	Data type	Default	Range	Description			
EN	EN	BOOL			1 (ON): FB started			
					0 (OFF): FB not started.			
Directory name	DirName	LWORD		At right.	Specifying the root directory:			
					Set the directory to #00.			
					Specifying a subdirectory:			
					Specify the directory name (always 8			
					characters) in ASCII with the character codes at the beginning. If fewer than 8			
					characters are required, pad the extra			
					characters with zeroes (#00). For			
					example, to set the name "ABCD," input			
					#4142434400000000.			
					When indirectly specifying n+3 #4142			
					ASCII data in data area words, input the data as shown at the n+2 right. #4344			
					n+1 #0000			
					n #0000			
File name	FileName	LWORD		At right.	Specify the file name (always 8 characters)			
					in ASCII with the character codes at the			
					beginning. If fewer than 8 characters are			
					required, pad the extra characters with zeroes (#00).			
					For example, to set the name "123.IOM,"			
					input #3132330000000000.			
					When indirectly specifying n+3 #3132			
					ASCII data in data area words, input the data as shown at the n+2 #3300 right.			
					n+1 #0000			
					n #0000			

Output Variables

Name	Variable name	Data type	Range	Description
ENO (May be omitted.)	ENO	BOOL		1 (ON): FB processed normally. 0 (OFF): FB not processed or ended in an error.
FB Busy Flag	FB_BUSY	BOOL		Automatically turns OFF when processing is completed.
FB Normal end	FB_OK	BOOL		Turns ON for one cycle when processing ends normally.
FB Error end	FB_NG	BOOL		Turns ON for one cycle when processing ends in an error.
Data size	Num	UINT		Indicates the number of data elements in the specified file. If the number exceeds 65,535, the output value will be 65,535.

Reference

ASCII Table

VO OII	ubic										
Text	ASCII	Text	ASCII	Text	ASCII	Text	ASCII	Text	ASCII	Text	ASCII
0	#30	8	#38			Н	#48	Р	#50	Х	#58
1	#31	9	#39	Α	#41	ı	#49	Q	#51	Υ	#59
2	#32			В	#42	J	#4A	R	#52	Z	#5A
3	#33			С	#43	K	#4B	S	#53		
4	#34			D	#44	٦	#4C	Т	#54	¥	#5C
5	#35			Е	#45	М	#4D	U	#55		
6	#36			F	#46	N	#4E	٧	#56		
7	#37			G	#47	0	#4F	W	#57		

Examples: Character 0: ASCII #30 Character A: ASCII #41 Character X: ASCII #58

Version History

Version	Date	Contents
1.00	2005.2.	Original production

Note

This manual is a reference that explains the function block functions.

It does not explain the operational limitations of Units, components, or combinations of Units and components. Always read and understand the Operation Manuals for the system's Units and other components before using them.